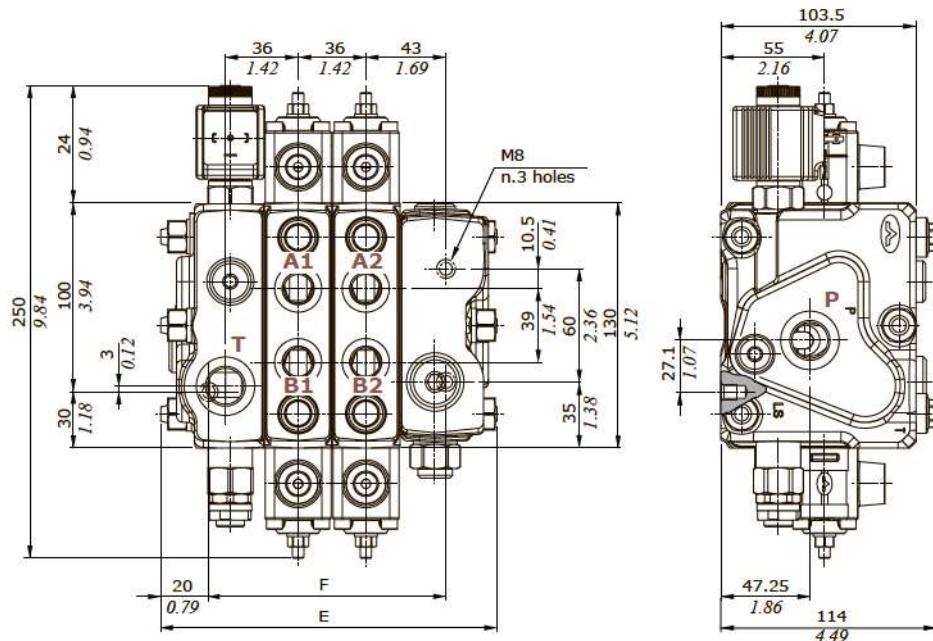
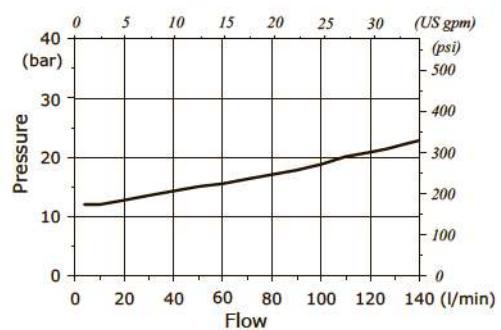


## Dimensional data and performance

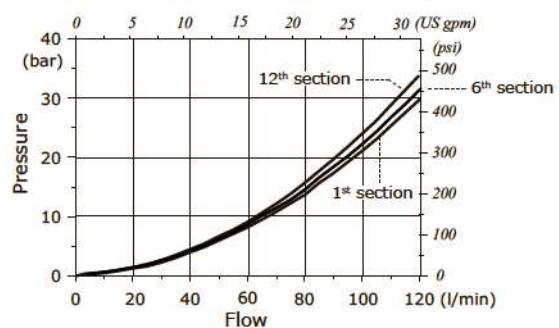


TYPE	E		F	
	mm	in	mm	in
DPX100/1	144	5.67	90.5	3.56
DPX100/2	180	7.09	126.5	4.98
DPX100/3	216	8.50	162.5	6.40
DPX100/4	252	9.92	198.5	7.81
DPX100/5	288	11.34	234.5	9.23
DPX100/6	324	12.76	270.5	10.65
DPX100/7	360	14.17	306.5	12.07
DPX100/8	396	15.59	342.5	13.48
DPX100/9	432	17.01	378.5	14.90
DPX100/10	468	18.43	414.5	16.32
DPX100/11	504	18.43	450.5	17.74
DPX100/12	540	18.43	486.5	19.15

P⇒T Pressure drop inlet compensator  
(margin pressure)



A(B)⇒T pressure drop  
(standard spool @ max.stroke)



## Dimensional data and performance

### High Flow (HF) DPX100 valve configuration

It needs to flow up to 120 l/min (32 US gpm), the DPX100 valve can be configured with up to 4 HF (High Flow) working sections. In addition to an entirely for Standard flow or High Flow configuration, a mixed configuration – Standard/HF – is available by combining only the sections needed (the number of HF sections is always limited to 4). In this case, for hydraulic requirements, the HF sections must be positioned just downstream to the inlet. HF sections are suitable for use both in Standard Pressure and High Pressure (HP) valves. The inlet flow rate must not be less than 140 l/min (37 US gpm).

### Example of entirely High Flow (HF) valve configuration, for Standard Pressure

**DPX100HF/4/AM1(TGW5-300/ELN)/P-101(120/120)-8IMNF3.U3(100)/P-101(120/120)-8IMNF3.U3(100)/**

Std pressure open center inlet section      HF working sections  
Std pressure closed center inlet section

**P-101(120/120)-8IMNF3.U3(100)/P-101(120/120)-8IMNF3.U3(100)/RF-12VDC-FPM**

Standard pressure  
outlet section

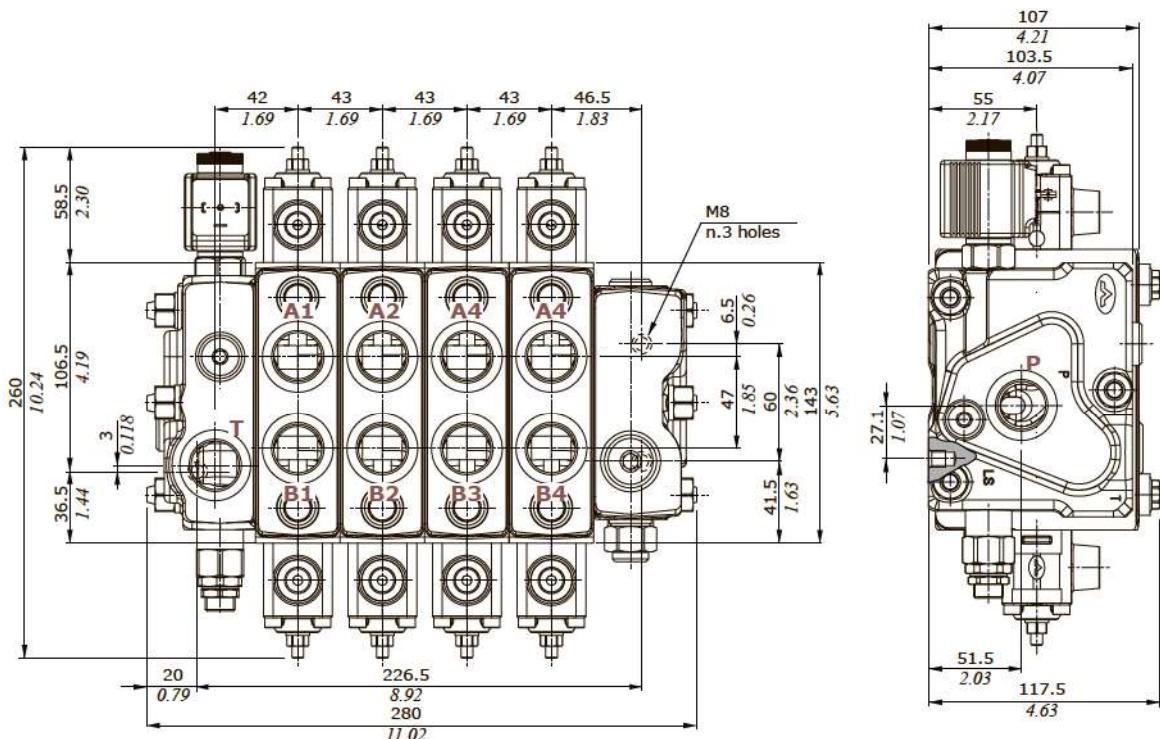
### Example of entirely High Flow (HF) valve configuration, for High Pressure (HP)

**DPX100HP/2/AM1(TGW5-300/ELN)/HF-P-101(120/120)-8IMNF3.U3(320)/HF-P-101(120/120)-8IMNF3.**

HP open center inlet section      HF working sections  
Std pressure closed center inlet section

**U3(320)/HF-P-101(120/120)-8IMNF3.U3(320)/HF-P-101(120/120)-8IMNF3.U3(320)/RF-12VDC-FPM**

Standard pressure  
outlet section



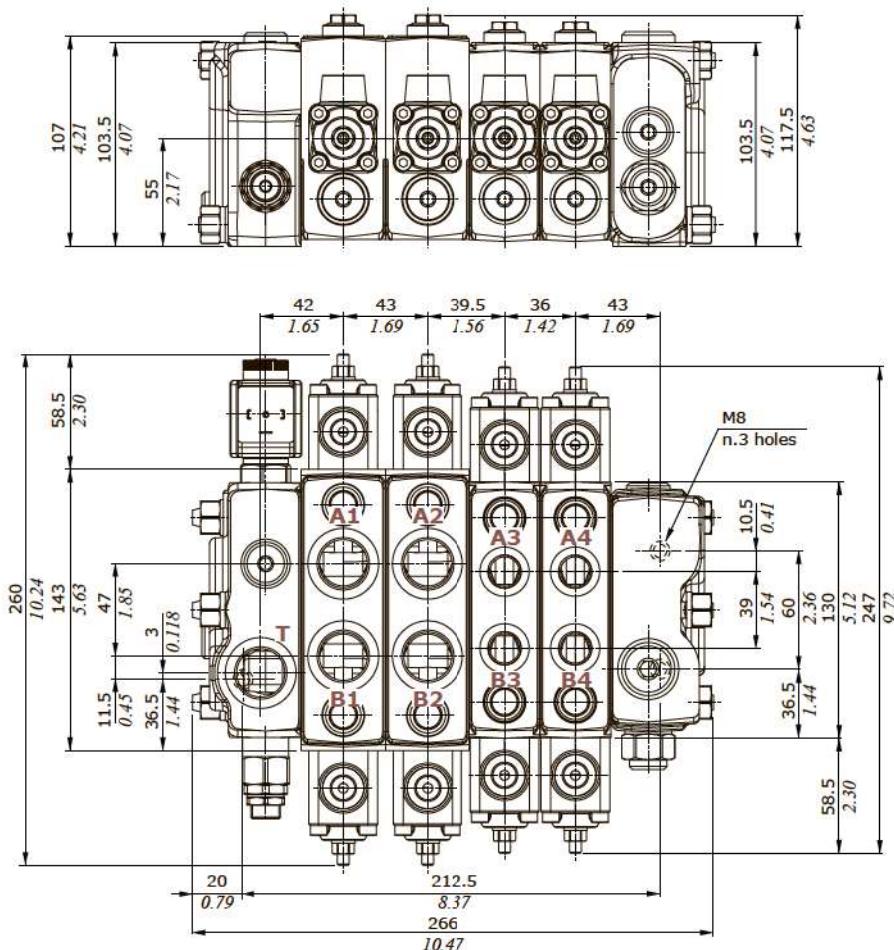
## Dimensional data and performance

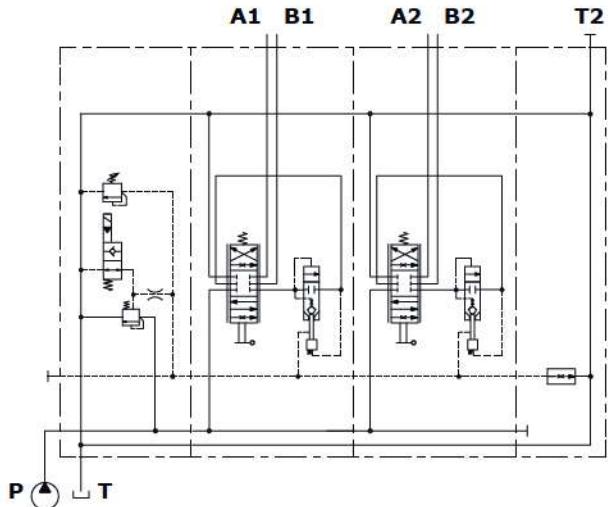
## High Flow (HF) DPX100 valve configuration

## Example of mixed - Standard/HF - valve configuration

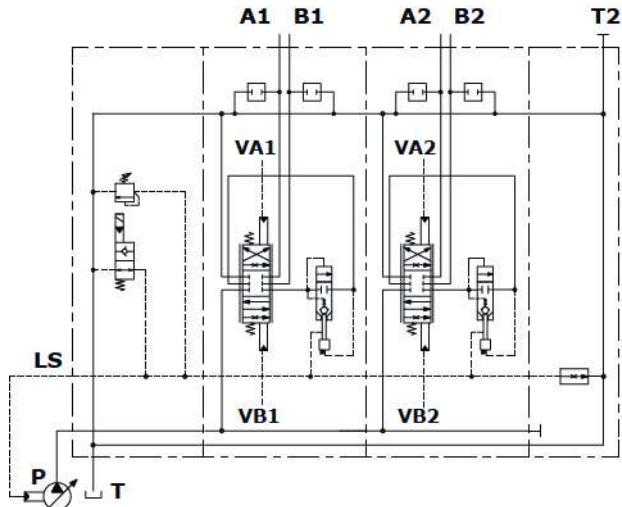
DPX100/4/AM1(TGW5-300/ELN)/HF-P-101(120/120)-8IMNF3.U3(100)/HF-P-101(120/120)-8IMNF3.U3(100)/

Std pressure open center inlet section  
 Std pressure closed center inlet section  
P-101(80/80)-8IMNF3.U3(100)/P-101(80/80)-8IMNF3.U3(100)/RF-BSP34(PTA1B1A2B2)38(A3B4A4B4)-12VDC-FPM  
 Standard setting working sections  
 HF working sections  
 Standard pressure outlet section

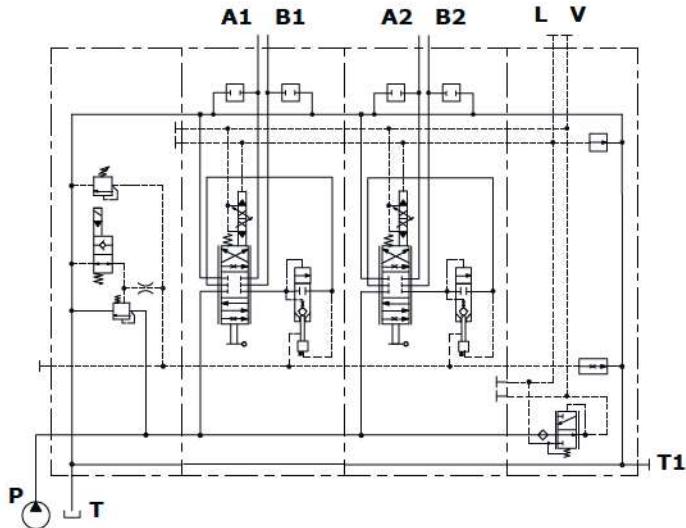


**Hydraulic circuit****Configuration example with mechanical and hydraulic controls**

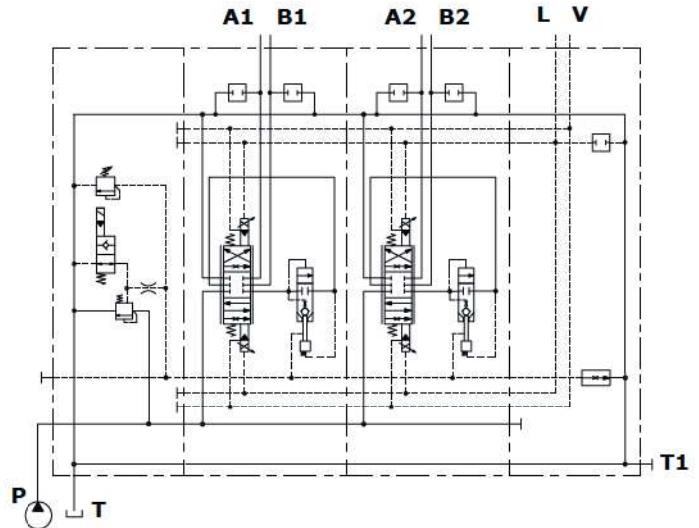
Open center circuit and lever control, with unloader valve, without port valve arrangement



Closed center circuit and proportional hydraulic control, with unloader valve and port valve arrangement

**Configuration example with electrohydraulic controls**

Open center circuit and one-side proportional electrohydraulic control with lever, with unloader valve, port valve arrangement and pressure reducing valve, internal pilot and drain



Open center circuit and two-side proportional electrohydraulic control, with unloader valve and port valve arrangement, without pressure reducing valve, external pilot and drain

## Complete section ordering codes

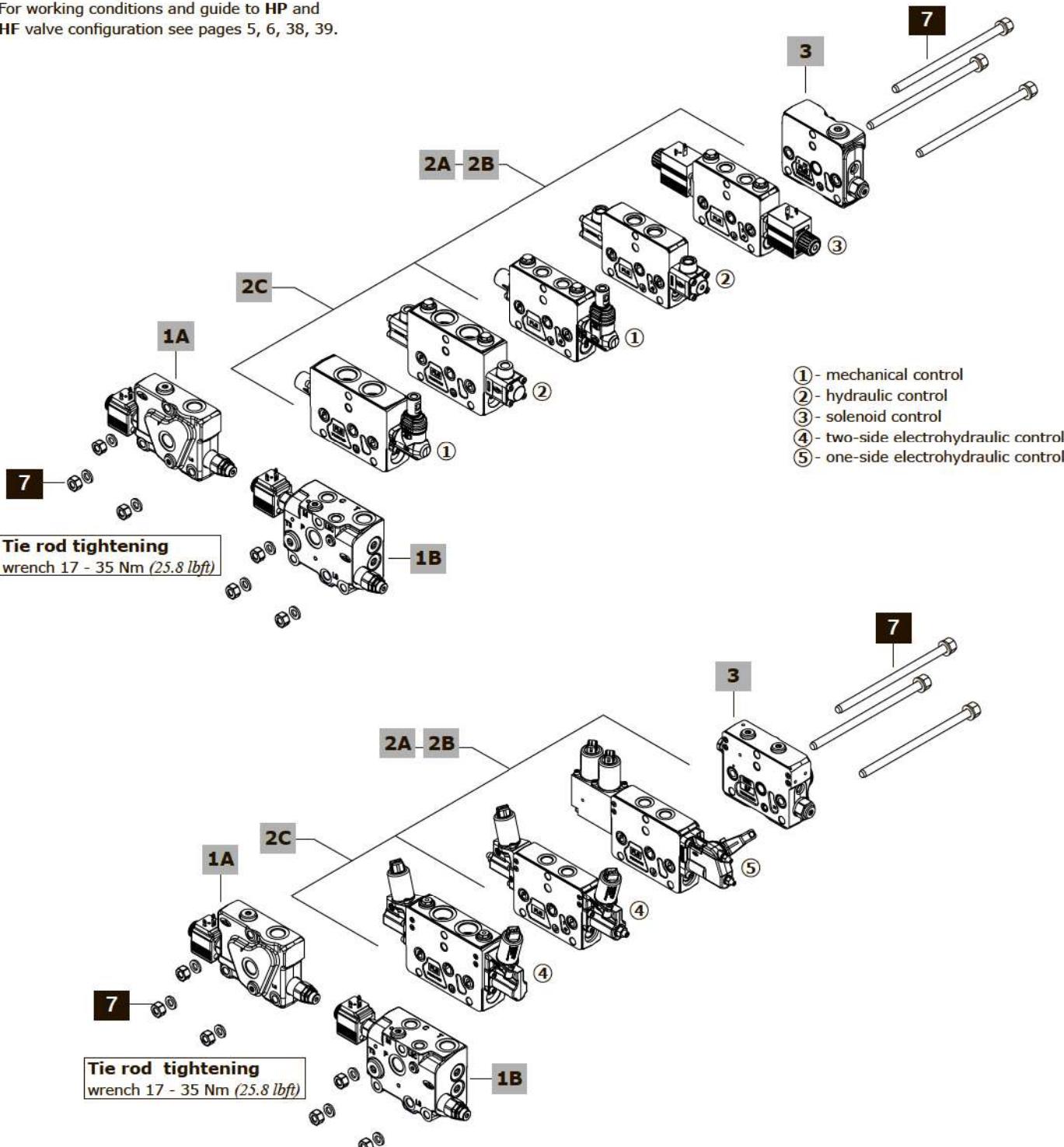
Nr. of working sections

DPX100/3/AM1(TGW3-175/ELN)/HF-Q-101(80/80)-8L/HP-Q-E101(80/80)-8IMN/P-S102(60/60)-8ES3.U3T/RF...-12VDC-FPM

1A	1B	2C	2B	2A	3	4	5	6
----	----	----	----	----	---	---	---	---

**DPX100** = standard pressure valve**DPX100HP** = High Pressure valve**DPX100HF**: High Flow valve

For working conditions and guide to HP and HF valve configuration see pages 5, 6, 38, 39.



## Complete section ordering codes

**1A Std pressure inlet section \***

The codes are referred to sections with FPM o-ring seals

Open Center circuit

TYPE: DPX100/AM1(TGW3-175/ELN)-12VDC-FPM

CODE: 640203033V

DESCRIPTION: With compensator, press. relief valve and unloader valve, with P-T-LS ports (LS plugged)

TYPE: DPX100/AM1(TGW3-175/ELN)-12VDC-BSP34-FPM

CODE: 640204007V

DESCRIPTION: As previous one with G3/4 P and T ports

TYPE: DPX100/AM1(SO/TGW3-175/ELN)-12VDC-FPM

CODE: 640203007V

DESCRIPTION: As first one with non-return flow limiter from inlet section to working section and by-pass valve

TYPE: DPX100/AM1(SU/TGW3-175/ELN)-12VDC-FPM

CODE: 640203029V

DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve

TYPE: DPX100/APF4\TGW3-175\VP-D(1.2)-SB10-Q40-FPM

CODE: 640203302V

DESCRIPTION: Designed for steering, compensator, priority and pressure relief valves, with P-T-T3-LS-M-C-LSC ports (T-M-LS plugged). Needs special tie rods

TYPE: DPX100/APF4\TGW3-175\VP-D(1.2)-SB10-Q40-BSP34-FPM

CODE: 640203303V

DESCRIPTION: As previous one, P-T with G3/4 and C with G1/2 thread

Closed Center circuit

TYPE: DPX100/AN1(TGW3-175/ELN)-12VDC-FPM

CODE: 640203030V

DESCRIPTION: Without compensator, with press. relief valve and unloader valve, with P-T-LS ports

TYPE: DPX100/AN1(TGW3-175/ELN)-BSP34-12VDC-FPM

CODE: 640204008V

DESCRIPTION: As previous one with G3/4 P and T ports

Not available for High Pressure valve configuration

TYPE: DPX100/AN1(SO/TGW3-175/ELN)-12VDC-FPM

CODE: 640203009V

DESCRIPTION: As first one (Closed Center) with non-return flow limiter from inlet section to working section and by-pass valve

TYPE: DPX100/AN1(SU/TGW3-175/ELN)-12VDC-FPM

CODE: 640203031V

DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve

TYPE: DPX100/APFS4\TGW3-175\VP-D(1.2)-SB10-Q40\SB25-LSF(NOF)\\ESO22N-12VDC-FPM

CODE: 640203300V

DESCRIPTION: Designed for steering, with flushing valve (stand-by 25 bar - 360 psi), priority, shut-off and pressure relief valves, P-T-T3-LS-M-C-LSC ports (T3-M plugged). Needs special tie rods

Not available for High Pressure valve configuration

TYPE: DPX100/APFS4\TGW3-175\VP-D(1.2)-SB10-Q40\SB25-LSF(NOF)\\ESO22N-BSP34-12VDC-FPM

CODE: 640203301V

DESCRIPTION: As previous one, P-T with G3/4 and C with G1/2 thread. Not available for High Pressure valve configuration

**1B High pressure inlet section \***

The codes are referred to sections with FPM o-ring seals

Open Center circuit

TYPE: DPX100HP/AM1(TGW5-350/ELN)-12VDC-FPM

CODE: 640203036V

DESCRIPTION: With compensator, press. relief valve and unloader valve, with P-T-LS ports (LS plugged)

TYPE: DPX100HP/AM1(TGW5-350/ELN)-BSP34-12VDC-FPM

CODE: 640204011V

DESCRIPTION: As previous one with G3/4 P and T ports

TYPE: DPX100HP/AM1(SO/TGW5-350/ELN)-12VDC-FPM

CODE: 640203037V

DESCRIPTION: As first one with non-return flow limiter from inlet section to working section and by-pass valve

TYPE: DPX100HP/AM1(SU/TGW5-350/ELN)-12VDC-FPM

CODE: 640203038V

DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve

Closed Center circuit

Refer to "Std pressure" inlet sections

**2A Std pressure working section \***

The codes are referred to sections with FPM o-ring seals

Mechanical control

TYPE: DPX100/Q-101(80/80)-8L-FPM

CODE: 640113001V

DESCRIPTION: Lever control without port valve arrangement

TYPE: DPX100/P-101(80/80)-8L.U3T-FPM

CODE: 640103001V

DESCRIPTION: As previous one with port valve arrangement

Proportional hydraulic control

TYPE: DPX100/Q-E101(80/80)-8IMN-FPM

CODE: 640113600V

DESCRIPTION: Without port valve arrangement

TYPE: DPX100/P-E101(80/80)-8IMN.U3(100)-FPM

CODE: 640103012V

DESCRIPTION: With antishock port valves

On/off solenoid control

TYPE: DPX100/Q-S102(60/60)-8ES3-12VDC-FPM

CODE: 640113018V

DESCRIPTION: Without port valve arrangement

TYPE: DPX100/P-S102(60/60)-8ES3.U3(100)-12VDC-FPM

CODE: 640103024V

DESCRIPTION: With antishock port valves

Two-side proportional electrohydraulic control

TYPE: DPX100/QE-E101(80/80)-8EB3TF3-12VDC-FPM

CODE: 640113007V

DESCRIPTION: With spool stroke limiter, without port valve arrang.

TYPE: DPX100/PE-E101(80/80)-8EB3TF3.U3T-12VDC-FPM

CODE: 640103009V

DESCRIPTION: As previous one with port valves arrangement

TYPE: DPX100/PE-E101(80/80)-8EB3TF3.U3(100)-12VDC-FPM

CODE: 640103025V

DESCRIPTION: As previous one with antishock port valves

One-side proportional electrohydraulic control

TYPE: DPX100/QZ-E101(80/80)-8EZ3LQF3-12VDC-FPM

CODE: 640113019V

DESCRIPTION: With spool stroke limiter, without port valve arrang.

TYPE: DPX100/PZ-E101(80/80)-8EZ3LQF3.U3T-12VDC-FPM

CODE: 640103028V

DESCRIPTION: As previous one with port valve arrangement

TYPE: DPX100/PZ-E101(80/80)-8EZ3LQF3.U3(100)-12VDC-FPM

CODE: 640103026V

DESCRIPTION: As previous one with antishock port valves

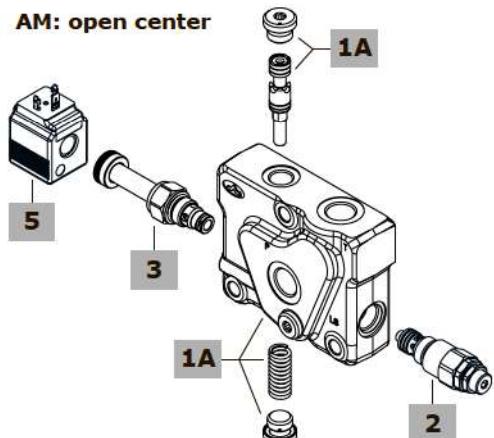
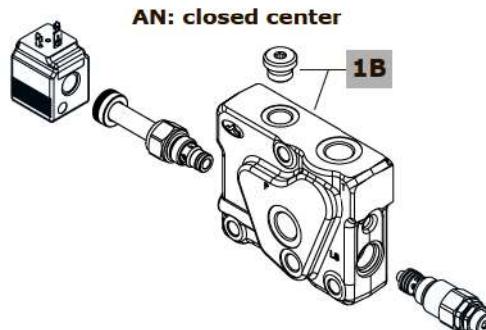
NOTE (\*): Codes are referred to **BSP** thread.



## Inlet section part ordering codes

Valve setting (bar)

DPX100 / A M1 (TGW3 - 175 / ELN) - ..... - 12VDC - FPM



### 1A Std pressure inlet section kit\* page 46

The codes are referred to sections with FPM o-ring seals

#### Open Center circuit

TYPE: **DPX100/M1/EL-FPM** CODE: YFIA104310V

DESCRIPTION: With compensator, P-T-LS ports (LS plugged), arranged for unloader valve

TYPE: **DPX100/M1-BSP34/EL-FPM** CODE: YFIA104406V

DESCRIPTION: As previous one with G3/4 P and T ports

TYPE: **DPX100/M1(SU)/EL-FPM** CODE: YFIA104311V

DESCRIPTION: As first one with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX100/M1(SO)/EL-FPM** CODE: YFIA104312V

DESCRIPTION: As previous one with non return flow limiter from inlet section to working section and by-pass valve

#### Closed Center circuit

TYPE: **DPX100/N1/EL-FPM** CODE: YFIA104313V

DESCRIPTION: Without compensator, with P-T-LS ports, arranged for unloader valve

TYPE: **DPX100/N1-BSP34/EL-FPM** CODE: YFIA104401V

DESCRIPTION: As previous one with G3/4 P and T ports

TYPE: **DPX100/N1(SU)/EL-FPM** CODE: YFIA104314V

DESCRIPTION: As first one (Closed Center) with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX100/N1(SO)/EL-FPM** CODE: YFIA104315V

DESCRIPTION: As previous one with non return flow limiter from inlet section to working section and by-pass valve

### 2 Main pressure relief valve page 50

The codes are referred to parts with FPM o-ring seals

Valves standard setting is referred to 5 l/min (1.3 US gpm) flow.

TYPE CODE DESCRIPTION

(**TGW2-80**) OMC09002009 Range 10-120 bar (145-1750 psi)  
std setting 80 bar (1160 psi)

(**TGW3-175**) OMC09002007 Range 40-220 bar (580-3200 psi)  
std setting 175 bar (2550 psi)

(**TGW4-250**) OMC09002005 Range 200-350 bar (2900-5100 psi)  
std setting 250 bar (3600 psi)

(**TGW5-300**) OMC09002008 Range 290-385 bar (4200-5600 psi)  
std setting 300 bar (4350 psi)

**SV** XTAP524340V Relief valve blanking plug

NOTE (\*): Codes are referred to **BSP** thread.

### 1B High pressure inlet section kit\* page 46

The codes are referred to sections with FPM o-ring seals

#### Open Center

TYPE: **DPX100HP/M1/EL-FPM** CODE: YFIA104316V

DESCRIPTION: With compensator, P-T-LS ports (LS plugged) arranged for unloader valve

TYPE: **DPX100HP/M1-BSP34/EL-FPM** CODE: YFIA104402V

DESCRIPTION: As previous one with G3/4 P and T ports

TYPE: **DPX100HP/M1(SU)/EL-FPM** CODE: YFIA104317V

DESCRIPTION: As first one with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX100HP/M1(SO)/EL-FPM** CODE: YFIA104318V

DESCRIPTION: As previous one with non return flow limiter from inlet section to working section and by-pass valve

#### Closed Center

Refer to "Std pressure" inlet sections

### 3 Solenoid operated unloading valve page 50

The codes are referred to parts with FPM o-ring seals

TYPE CODE DESCRIPTION

**ELN** OEF08002015 Without emergency override

**ELV** OEF08002017 With screw type emergency override

**ELP** OEF08002010 With push-button emergency override

**ELT** OEF08002016 With "twist & push" emergency override

**LT** XTAP510320V Unloading valve blanking plug

### 4 Section threading

Only specify if it is different from BSP standard (see page 6).

### 5 Coil

TYPE CODE DESCRIPTION

**12VDC** 4SLE001200A BER type coil, ISO4400 conn., 12VDC

For complete available coils list see page 125.

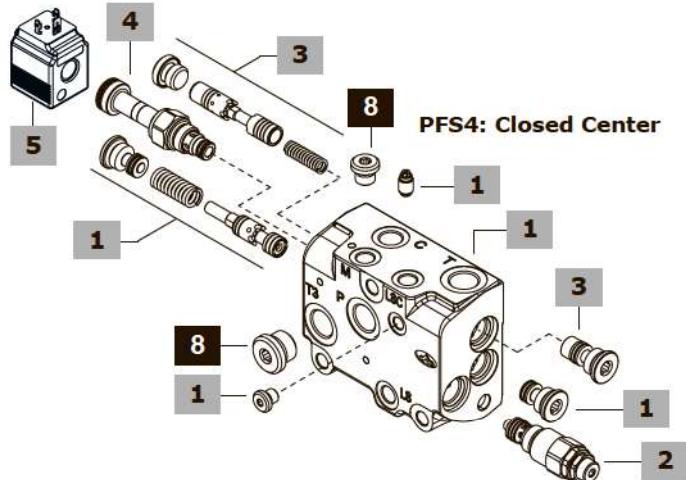
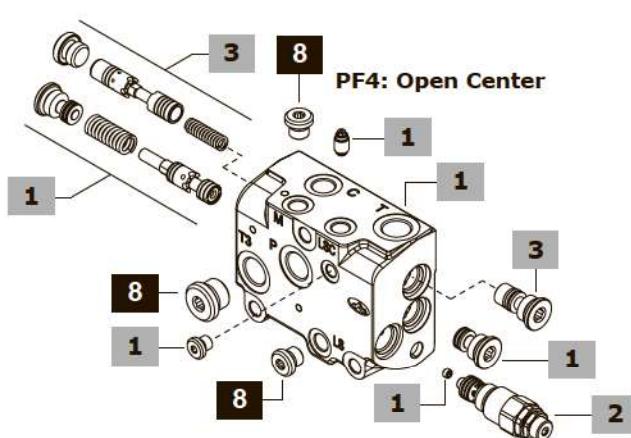
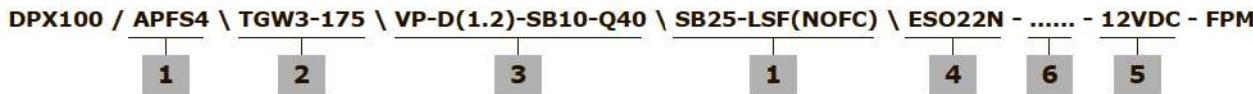
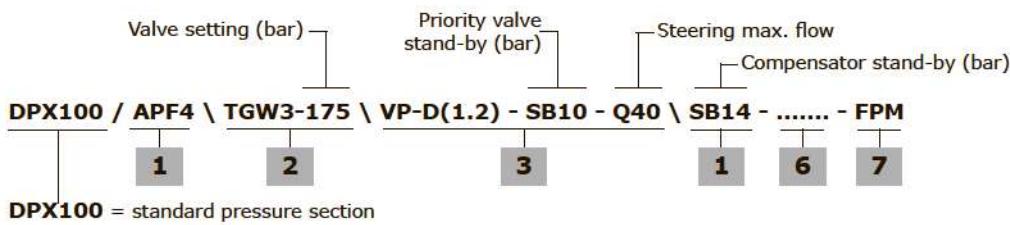
### 6 Seals

TYPE DESCRIPTION

**FPM** FPM o-ring seals; standard

**NBR** NBR o-ring seals

## Inlet section part ordering codes

**1 Inlet section kit\***

page 48

The codes are referred to sections with FPM o-ring seals

Following sections are suitable only for standard pressure valve

**Open Center circuit****TYPE: DPX100/APF4-FPM**

CODE: YFIA104472V

DESCRIPTION: With compensator, P-T-T3-LS-M-C-LSC ports

**TIPO: DPX100/APF4-BSP34-FPM**

CODE: YFIA104471V

DESCRIPTION: As previous one, P-T with G3/4 and C with G1/2 thread

**Closed Center circuit****TYPE: DPX100/APFS4-FPM**

CODE: YFIA104473V

DESCRIPTION: With flushing valve (stand-by 25 bar - 360 psi), shut-off valve arrangement and P-T-T3-LS-M-C-LSC ports

**TYPE: DPX100/APFS4-BSP34-FPM**

CODE: YFIA104470V

DESCRIPTION: As previous one, P-T with G3/4 and C with G1/2 thread

**TYPE: DPX100/APS4-FPM**

CODE: YFIA104474V

DESCRIPTION: Without compensator (seat plugged), shut-off valve arrangement and P-T-T3-LS-M-C-LSC ports

**2 Main pressure relief valve**

page 50

See previous page

**3 Priority valve kit**

page 51

The codes are referred to parts with FPM o-ring seals

TYPE CODE DESCRIPTION

**Regulated flow = 40 l/min (10.5 US gpm)****D(1.2)-SB10-Q40** 5CAS314058AV Stand-by (margin pressure)  
10 bar (145 psi)**D(1.2)-SB07-Q40** 5CAS314058BV Stand-by (margin pressure)  
7 bar (100 psi)NOTE (\*): Codes are referred to **BSP** thread.**4 Solenoid operated shut-off valve page 51**

The codes are referred to parts with FPM o-ring seals

TYPE	CODE	DESCRIPTION
<b>ES022N</b>	0EC08002053	Without emergency override
<b>ES022P</b>	0EC08002047	With push-button emergency override
<b>ES022V</b>	0EC08002054	With screw type emergency override
<b>ES022T</b>	0EC08002055	With "twist & push" emergency override
EST	XTAP510320V	Valve blanking plug

**5 Coil**

TYPE	CODE	DESCRIPTION
<b>12VDC</b>	4SLE001200A	BER type coil, ISO4400 conn., 12VDC

For complete available coils list see page 125.

**6 Section threading**

Only specify if it is different from BSP standard (see page 6).

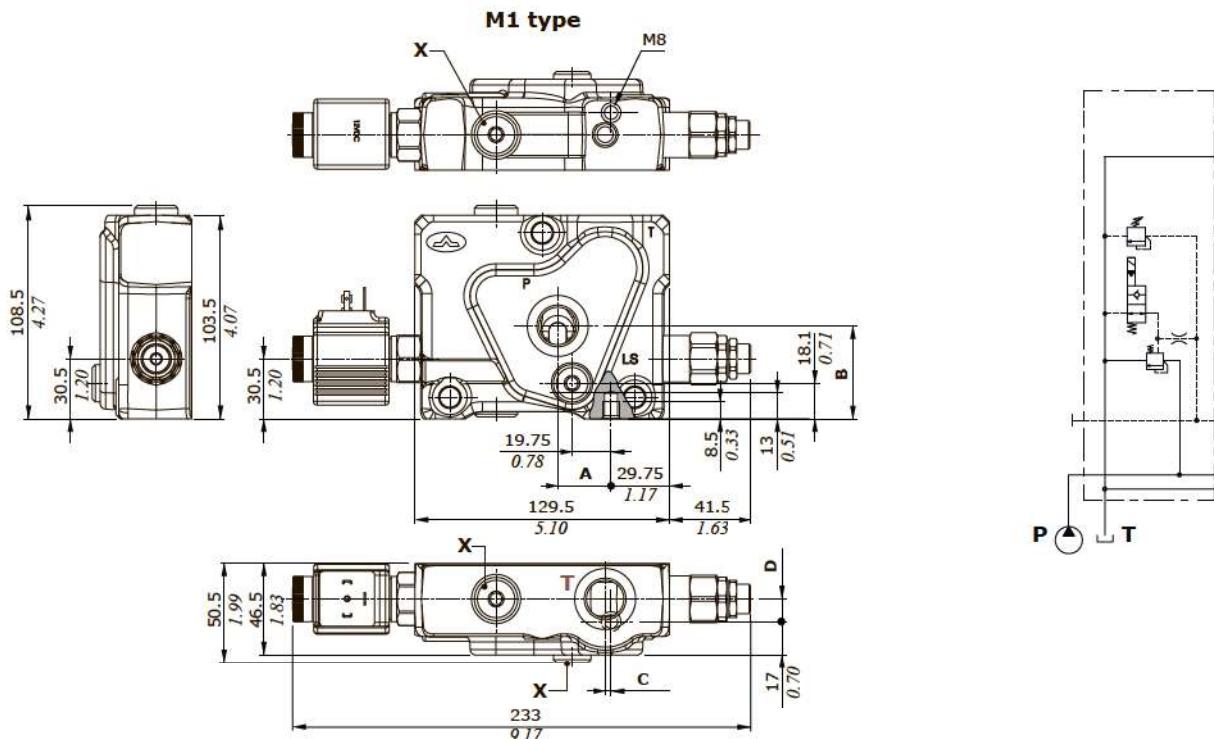
**7 Seals**

TYPE	DESCRIPTION
<b>FPM</b>	FPM o-ring seals; standard
<b>NBR</b>	NBR o-ring seals

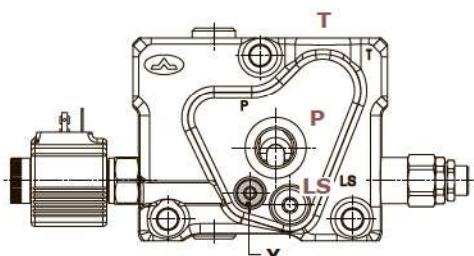
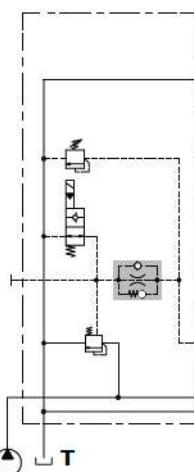
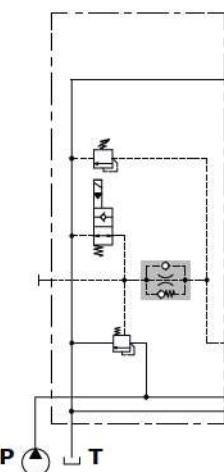
**8 Plugs\***

The codes are referred to parts with FPM o-ring seals

CODE	DESCRIPTION
XTAP719160	G1/4 plug, nr.1 for PFS section, nr.2 for PF section
XTAP727200	G1/2 plug, nr.1
XTAP732220	G3/4 plug, nr.1 (only for BSP34 inlet sections)

**Inlet section****Dimensions and hydraulic circuit****Example of M Open Center section, standard pressure type**

INLET SECTION TYPE	P inlet port				T outlet port			
	A	B	C	D	mm	in	mm	in
mm	in	mm	in	mm	in	mm	in	in
Standard pressure	Standard thread	27.1	1.07	47.25	1.86	3	0.118	11.5 0.45
High pressure (HP)	Standard thread	27.1	1.07	51.5	2.03	3	0.118	11.5 0.45
	G3/4 thread	27.1	1.07	51.5	2.03	3	0.118	9 0.35

**M1(SO) or M1(SU) type****M1(SU) type****M1(SO) type****Wrenches and tightening torques**

X = allen wrench 6 - 24 Nm (17.7 lbft)

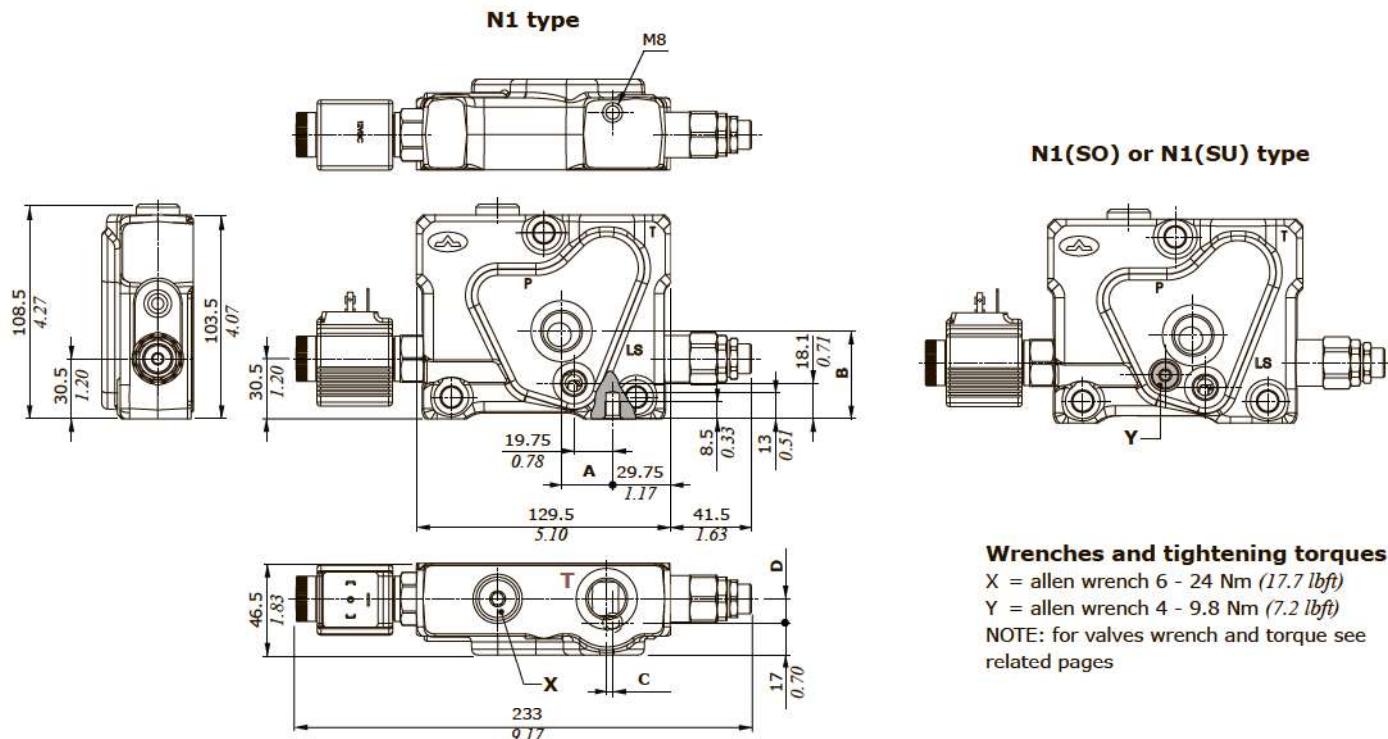
Y = allen wrench 4 - 9.8 Nm (7.2 lbft)

NOTE: for valves wrench and torque see related pages

## Inlet section

## Dimensions and hydraulic circuit

## Example of N Closed Center section



## Wrenches and tightening torques

X = allen wrench 6 - 24 Nm (17.7 lbft)

Y = allen wrench 4 - 9.8 Nm (7.2 lbft)

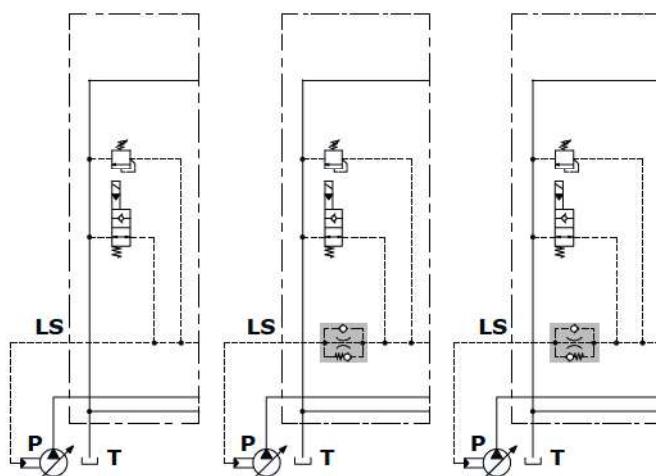
NOTE: for valves wrench and torque see related pages

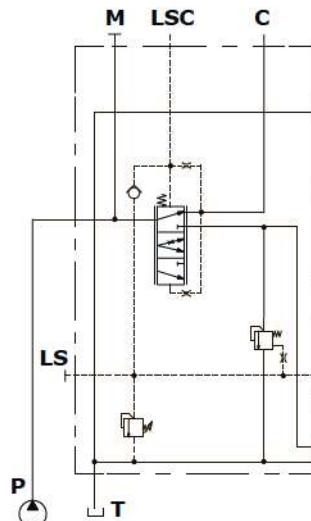
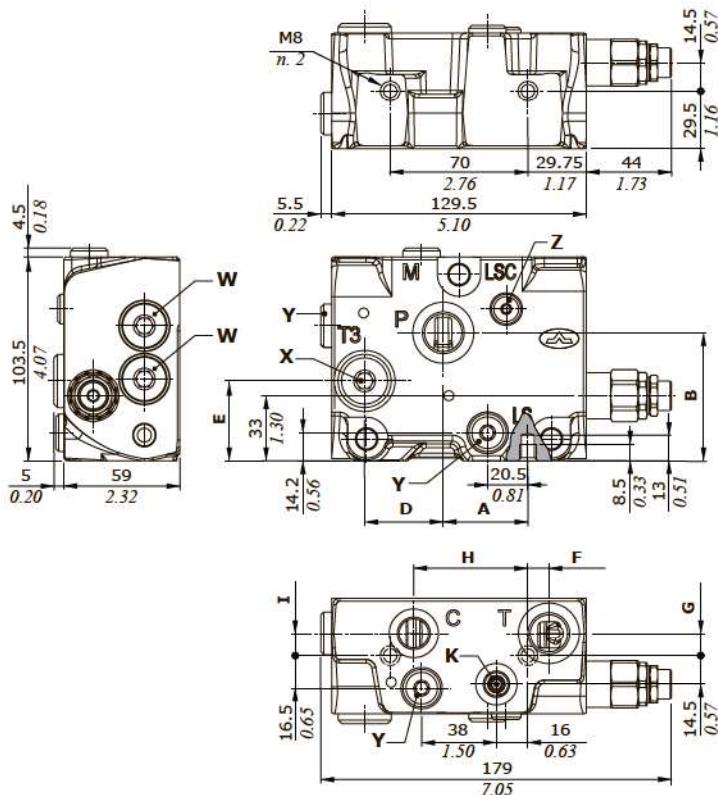
INLET SECTION TYPE	P inlet port		T outlet port					
	A mm	A in	B mm	B in	C mm	C in	D mm	D in
Standard thread	26	1.02	44.5	1.75	3	0.118	11.5	0.45
G3/4 thread	27.1	1.07	47.25	1.86	3	0.118	9	0.35

N1 type

N1(SU) type

N1(SO) type



**Inlet section****Dimensions and hydraulic circuit****Example of PF4 Open Center section, with priority valve****Wrenches and tightening torques**

K = allen wrench 5 - 9.8 Nm (7.2 lbf ft)  
 X = allen wrench 8 - 24 Nm (17.7 lbf ft) - (G1/2)  
     allen wrench 12 - 42 Nm (31 lbf ft) - (G3/4)  
 Y = allen wrench 6 - 24 Nm (17.7 lbf ft)  
 Z = allen wrench 4 - 9.8 Nm (7.2 lbf ft)  
 W = allen wrench 8 - 24 Nm (17.7 lbf ft)

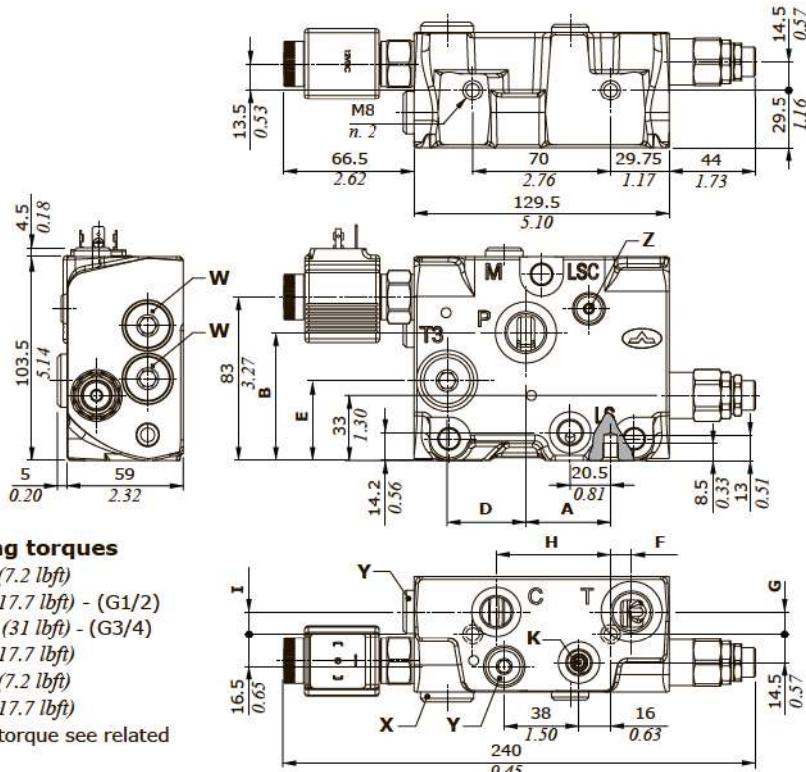
NOTE: for valves wrench and torque see related pages

Port threading	P inlet		T3 outlet		T outlet		C controlled									
	A mm	A in	B mm	B in	D mm	D in	E mm	E in	F mm	F in	G mm	G in	H mm	H in	I mm	I in
P,T=G1/2 / C=G3/8	43	1.69	65	2.56	40	1.57	40.5	1.59	10.7	0.42	11.5	0.45	58	2.28	11.5	0.45
P,T=G3/4 / C=G1/2	43	1.69	63	2.48	38	1.50	41	1.61	9.5	0.37	9	0.35	58	2.28	11.5	0.45

## Inlet section

## Dimensions and hydraulic circuit

**Example of PFS4 Closed Center section, with priority valve and shut-off valve arrangement**



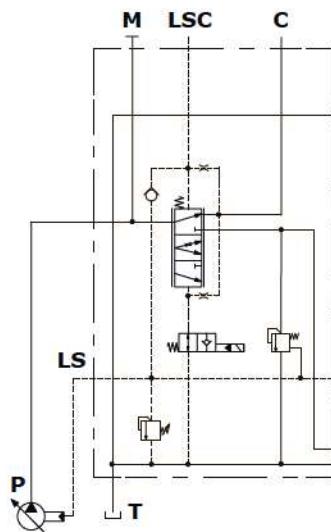
## Wrenches and tightening torques

K = allen wrench 5 - 9.8 Nm (7.2 lbft)  
 X = allen wrench 8 - 24 Nm (17.7 lbft) - (G1/2)  
     allen wrench 12 - 42 Nm (31 lbft) - (G3/4)  
 Y = allen wrench 6 - 24 Nm (17.7 lbft)  
 Z = allen wrench 4 - 9.8 Nm (7.2 lbft)

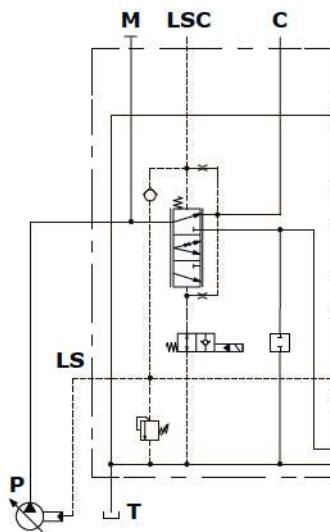
W = allen wrench 8 - 24 Nm (17.7 lbft)  
 NOTE: for valves wrench and torque see related pages

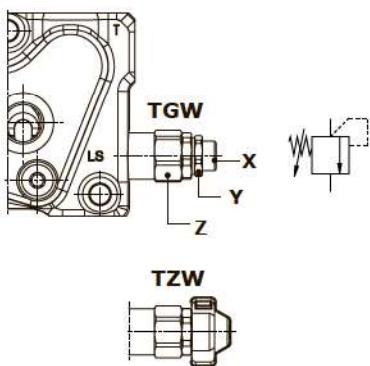
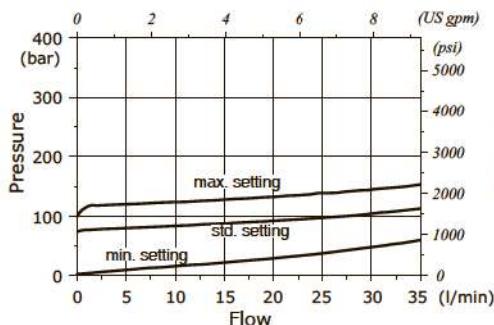
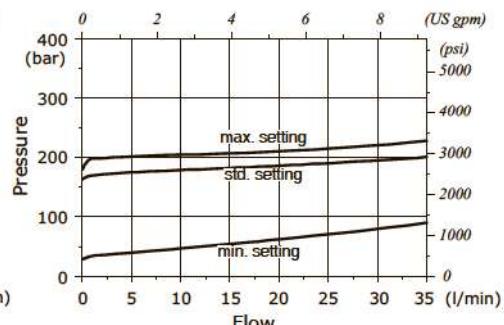
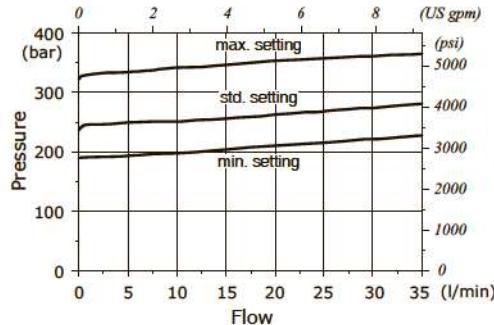
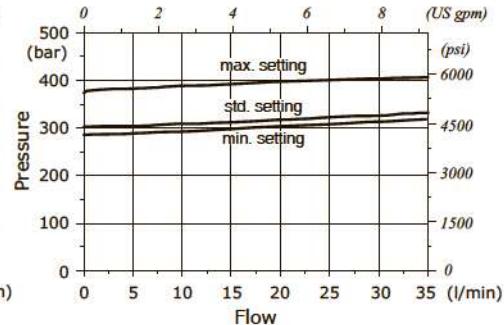
Port threading	P inlet		T3 outlet		T outlet		C controlled	
	A mm	B in	D mm	E in	F mm	G in	H mm	I in
P,T=G1/2 / C=G3/8	43	1.69	65	2.56	40	1.57	40.5	1.50
P,T=G3/4 / C=G1/2	43	1.69	63	2.48	38	1.50	41	1.61

PFS4 type



PS4 type

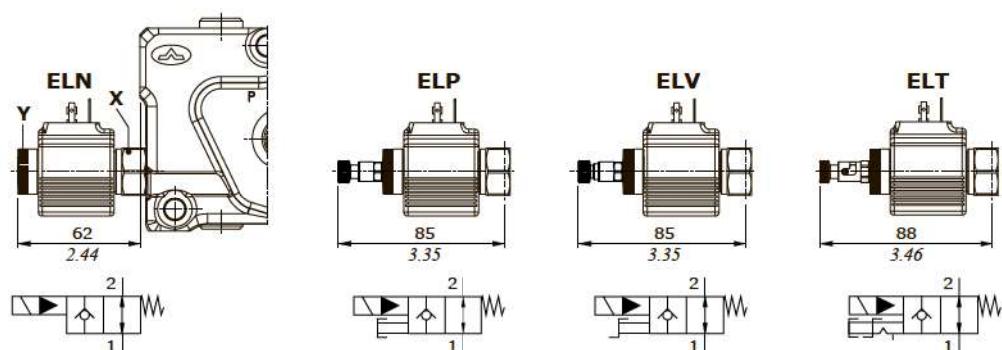


**Inlet section****Main pressure relief valve****Setting types****Setting range: TGW2 type****Setting range: TGW3 type****Setting range: TGW4 type****Setting range: TGW5 type****Legenda**

TGW: free setting  
TZW: valve set and locked  
(cap code 4COP126301, n.2 pcs)  
RAL3003 pigmented

**Wrenches and tightening torques**

X = allen wrench 5  
Y = wrench 19 - 20 Nm (14.7 lbf)  
Z = wrench 24 - 42 Nm (31 lbf)

**Solenoid operated unloading valve****Manual emergency types****Legenda**

ELN: without emergency  
ELP: push button emergency override  
ELV: screw emergency override  
ELT: "push&twist" emergency override

**Wrenches and tightening torques**

X = wrench 24 - 30 Nm (22 lbf)  
Y = manual tightening

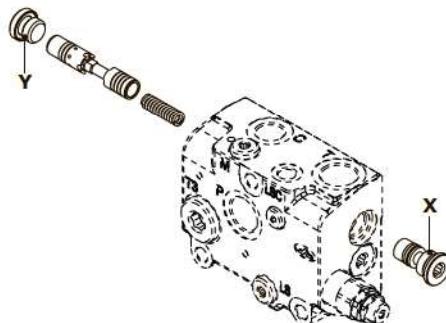
**Features**

Max. flow .....: 40 l/min (10.6 US gpm)  
Max. pressure .....: 380 bar (5500 psi)  
Internal leakage .....: 0.25 cm³/min @ 210 bar  
(0.015 in³/min @ 3050 psi)

For coil features and options see **BER** type coil at page 125.

## Inlet section

## Priority valve kit



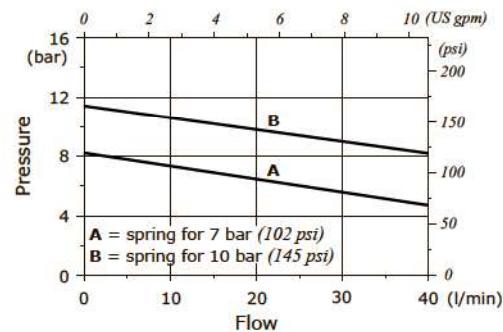
## Wrenches and tightening torques

X = allen wrench 8 - 24 Nm (17.7 lbft)

Y = allen wrench 6 - 24 Nm (17.7 lbft)

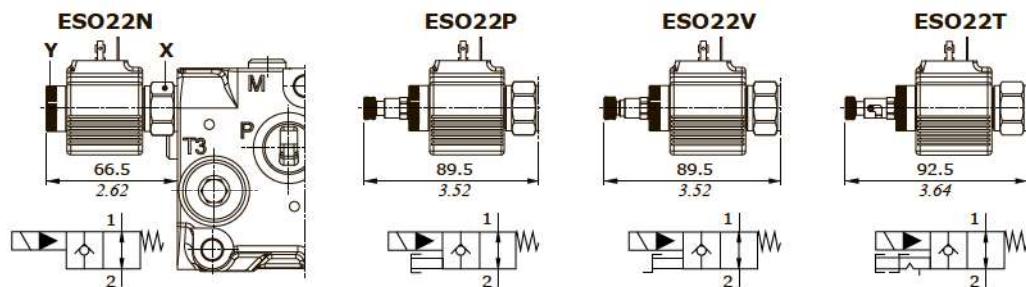
## Stand-by (margin pressure) vs. regulated flow

Regulated flow = 40 l/min (10.6 US gpm)



## Shut-off valve

## Manual emergency types



## Legenda

ESO22N: without emergency

ESO22P: push button emergency override

ESO22V: screw emergency override

ESO22T: "push&amp;twist" emergency override

## Wrenches and tightening torques

X = wrench 24 - 30 Nm (22 lbft)

Y = manual tightening

## Features

Max. flow ..... : 40 l/min (10.6 US gpm)

Max. pressure ..... : 380 bar (5500 psi)

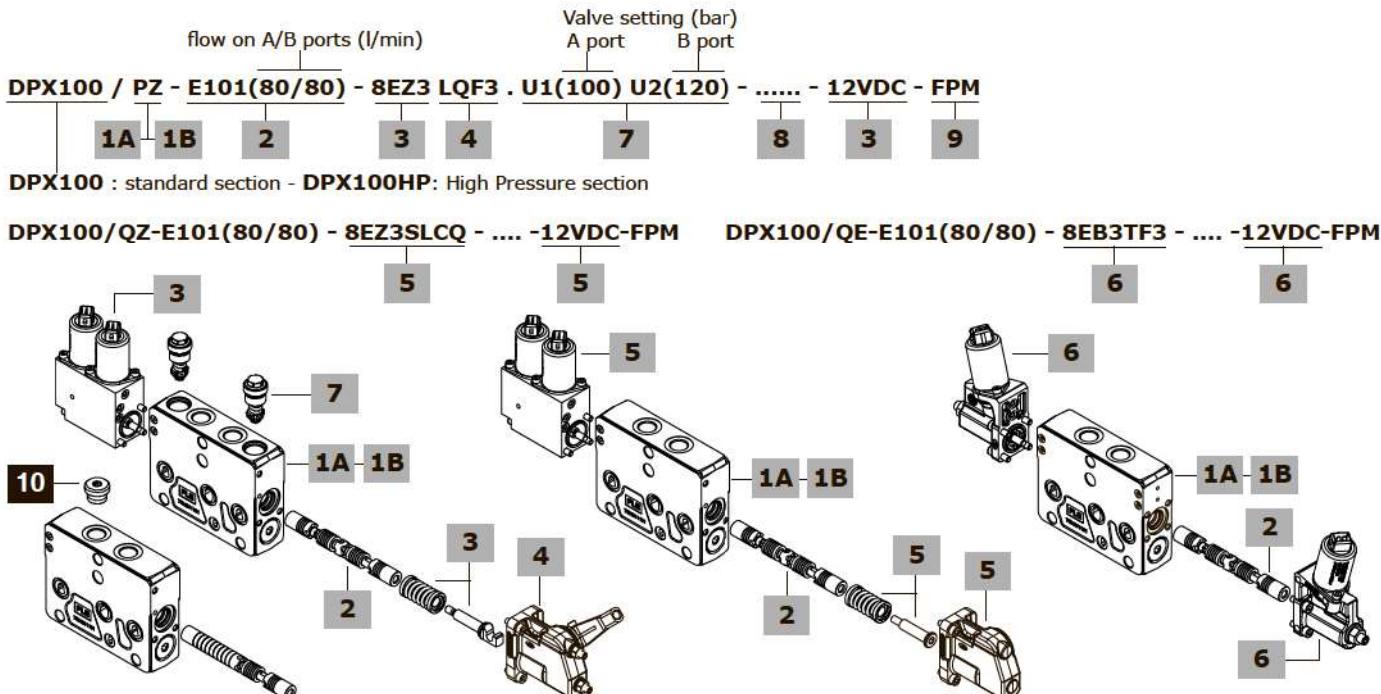
Internal leakage ..... : 0.25 cm³/min @ 210 bar  
(0.015 in³/min @ 3050 psi)

For coil features and options see BFR type coil at page 125.





## Working section part ordering codes (electrohydraulic)

**1A Std press. working section kit\* page 60**

The codes are referred to sections with FPM o-ring seals

**For two-side electrohydraulic control**

TYPE: DPX100/QE-FPM	CODE: SEL1043012V
DESCRIPTION: Without port valve arrangement	
TYPE: DPX100/QE-BSP12-FPM	CODE: SEL1044012V
DESCRIPTION: As previous one with G1/2 ports	
TYPE: DPX100/PE-FPM	CODE: SEL1043002V
DESCRIPTION: With port valve arrangement	
TYPE: DPX100/PE-BSP12-FPM	CODE: SEL1044002V
DESCRIPTION: As previous one with G1/2 ports	
For one-side electrohydraulic control	
TYPE: DPX100/QZ-FPM	CODE: SEL1043022V
DESCRIPTION: Without port valves arrangement	
Type: DPX100/QZ-BSP12-FPM	CODE: SEL1044013AV
DESCRIPTION: As previous one with G1/2 ports	
TYPE: DPX100/PZ-FPM	CODE: SEL1043006V
DESCRIPTION: With port valve arrangement	
TYPE: DPX100/PZ-BSP12-FPM	CODE: SEL1044004AV
DESCRIPTION: As previous one with G1/2 ports	

**1B High press. working section kit\* page 60**

The codes are referred to sections with FPM o-ring seals

**For two-side electrohydraulic control**

TYPE: DPX100HP/QE-FPM	CODE: SEL1043015V
DESCRIPTION: Without port valve arrangement	
TYPE: DPX100HP/QE-BSP12-FPM	CODE: SEL1044014V
DESCRIPTION: As previous one with G1/2 ports	
TYPE: DPX100HP/PE-FPM	CODE: SEL1043005V
DESCRIPTION: With port valve arrangement	
TYPE: DPX100HP/PE-BSP12-FPM	CODE: SEL1044005V
DESCRIPTION: As previous one with G1/2 ports	
For one-side electrohydraulic control	
TYPE: DPX100HP/QZ-FPM	CODE: SEL1043022AV
DESCRIPTION: Without port valves arrangement	
TYPE: DPX100HP/QZ-BSP12-FPM	CODE: SEL1044013BV
DESCRIPTION: As previous one with G1/2 ports	
TYPE: DPX100HP/PZ-FPM	CODE: SEL1043200AV
DESCRIPTION: With port valves arrangement	
TYPE: DPX100HP/PZ-BSP12-FPM	CODE: SEL1044003AV
DESCRIPTION: As previous one with G1/2 ports	

**2 Spool****page 61**

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
<u>Double acting with A and B closed in neutral position</u>		
E101(80)	3CU7710101	80 l/min (21 US gpm) flow
E108(60)	3CU7710108	60 l/min (16 US gpm) flow
E123(50)	3CU7710123	50 l/min (13.2 US gpm) flow
E105(40)	3CU7710105	40 l/min (10.5 US gpm) flow
E113(30)	3CU7710113	30 l/min (7.9 US gpm) flow
E106(20)	3CU7710106	20 l/min (5.3 US gpm) flow
E110(10)	3CU7710110	10 l/min (2.6 US gpm) flow
E159(5)	3CU7710159	5 l/min (1.3 US gpm) flow
<u>Double acting with A and B to tank in neutral position</u>		
E210(70)	3CU7725006	70 l/min (18.5 US gpm) flow
E209(60)	3CU7725005	60 l/min (16 US gpm) flow
E214(50)	3CU7725010	50 l/min (13.2 US gpm) flow
E206(40)	3CU7725003	40 l/min (10.5 US gpm) flow
E202(30)	3CU7725002	30 l/min (7.9 US gpm) flow
E205(20)	3CU7725001	20 l/min (2.6 US gpm) flow
E211(10)	3CU7725007	10 l/min (2.6 US gpm) flow
<u>Double acting with A and B partially to tank in neutral position</u>		
E2H01(80)	3CU7710202	80 l/min (21 US gpm) flow
E2H05(60)	3CU7724004	60 l/min (16 US gpm) flow
E2H04(40)	3CU7724003	40 l/min (10.5 US gpm) flow
E2H06(20)	3CU7724005	20 l/min (5.3 US gpm) flow
E2H03(10)	3CU7724002	10 l/min (2.6 US gpm) flow
E2H25(5)	3CU7724159	5 l/min (1.3 US gpm) flow
<u>Single acting on A or B, other port plugged: G3/8 or G1/2 plug is required</u>		
E301-E401(80)	3CU7710301	80 l/min (21 US gpm) flow
E305-E405(60)	3CU7731305	60 l/min (16 US gpm) flow
E304-E404(40)	3CU7731304	40 l/min (10.5 US gpm) flow
E303-E403(20)	3CU7731303	20 l/min (5.3 US gpm) flow
<u>Double acting with A and B closed in neutral pos., 4 pos., floating in 4<sup>th</sup> pos. with spool in: 13EB3.. or 13EZ3.. type control is required</u>		
E504(60)	3CU7742504	60 l/min (16 US gpm) flow
E503(20)	3CU7742503	20 l/min (5.3 US gpm) flow



## HF working section part ordering codes (mechanical, hydraulic)

flow on A/B ports (l/min)                                    Valve setting (bar)  
 A port    B port

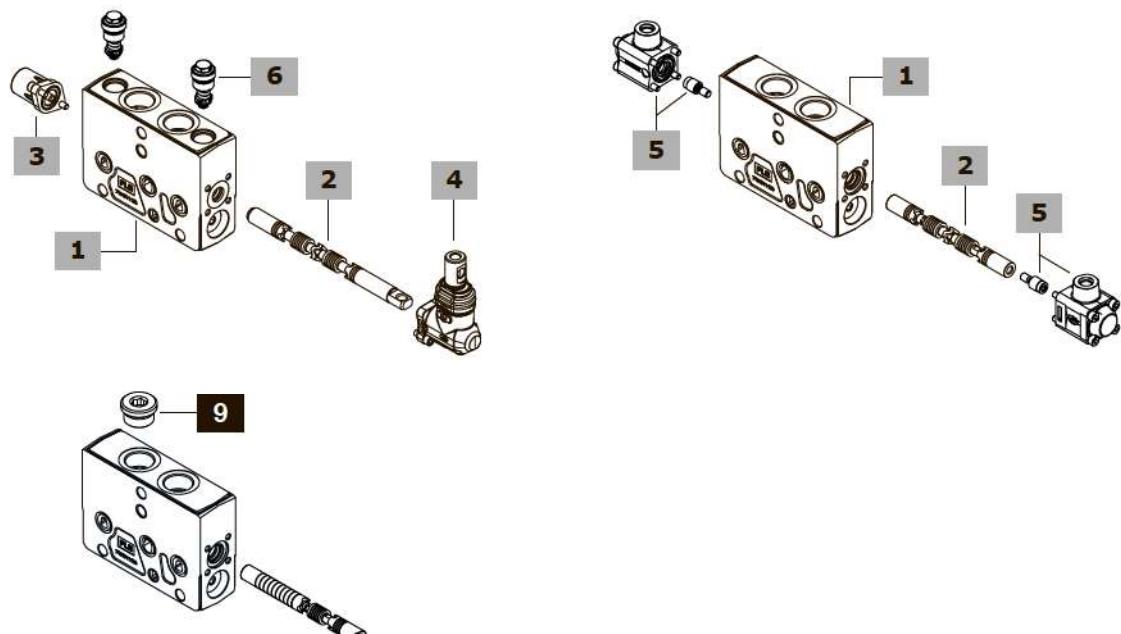
**DPX100HF / P - 101(80/80) - 8 L . U1(100) U2(120) - ..... - FPM**

1    2    3 4    6    7 8

High Flow section

**DPX100HF / Q - E101(120/120) - 8IMN - ..... - FPM**

2    5



**HF working section part ordering codes (mechanical, hydraulic)****1 High flow working section kit\* page 60**

The codes are referred to sections with FPM o-ring seals

**For mechanical control**

**TYPE: DPX100HF/Q-FPM** CODE: SEL1043F10V

DESCRIPTION: Without port valve arrangement

**TYPE: DPX100HF/P-FPM** CODE: SEL1043F00V

DESCRIPTION: With port valve arrangement

**For hydraulic control**

**TYPE: DPX100HF/Q-IM-FPM** CODE: SEL1043F10AV

DESCRIPTION: Without port valve arrangement

**TYPE: DPX100HF/P-IM-FPM** CODE: SEL1043F00AV

DESCRIPTION: With port valve arrangement

**2 Spool page 61**

Flow is referred to 14 bar (200 psi) stand-by (margin pressure)

**TYPE CODE DESCRIPTION**

**For mechanical control**Double acting with A and B closed in neutral position

**101(120)** 3CU7110F01 120 l/min (32 US gpm) flow

**103(100)** 3CU7110F03 100 l/min (26 US gpm) flow

**104(80)** 3CU7110F04 80 l/min (21 US gpm) flow

**102(60)** 3CU7110F02 60 l/min (16 US gpm) flow

Double acting with A and B to tank in neutral position

**201(120)** 3CU7125F01 120 l/min (32 US gpm) flow

Double acting with A and B partially to tank in neutral position

**2H11(100)** 3CU7124F11 100 l/min (26 US gpm) flow

**2H06(60)** 3CU7124F06 60 l/min (16 US gpm) flow

**For hydraulic control**Double acting with A and B closed in neutral position

**E101(120)** 3CU7710F01 120 l/min (32 US gpm) flow

**E103(80)** 3CU7710F03 80 l/min (21 US gpm) flow

Double acting with A and B to tank in neutral position

**E201(80)** 3CU7725F01 80 l/min (21 US gpm) flow

Single acting on A or B, other port plugged: G3/4 plug is required

**E301-E401(120)** 3CU7731F01 120 l/min (32 US gpm) flow

**3 "A" side spool positioners page 63**

**TYPE CODE DESCRIPTION**

**7FT** 5V07407000 With friction and neutral pos. notch

**7FTN** 5V07407010 As 7FT, friction regulation with spring

**8** 5V08107000 3 pos., spring return to neutral pos.

**8F2** 5V08107100 Spool stroke limiter on B port

**8D** 5V08107200 External pin with M6 female thread

**8TL** 5V08107310 Arrangement for double control

**8RM2-12VDC** 5V08107590 Electromagnetic detent in pos.2

**8MG3(NO)** 5V08107660 With micro in positions 1 and 2

**8PP** 5V08107700 Proportional pneumatic control

**8PNB** 5V08107718 On/off waterproof pneumatic control

**8EPNB3-12VDC** 5V08107742 On/off electropneumatic control

**8EPNB3-24VDC** 5V08107743 On/off electropneumatic control

**8K-12DC** 5V08707112 Solenoid detent in neutral position

**8K-24DC** 5V08707124 Solenoid detent in neutral position

**9B** 5V09207000 Detent in position 1

**10B** 5V10207000 Detent in position 2

**11B** 5V11207000 Detent in positions 1 and 2

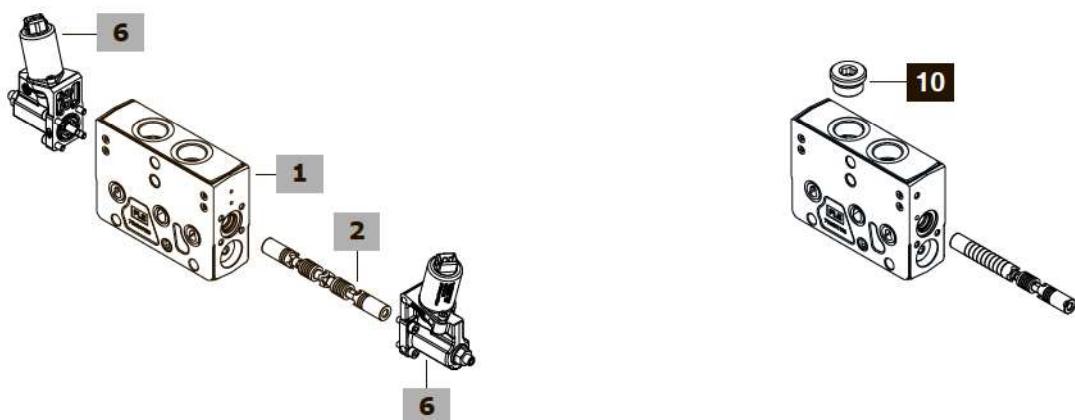
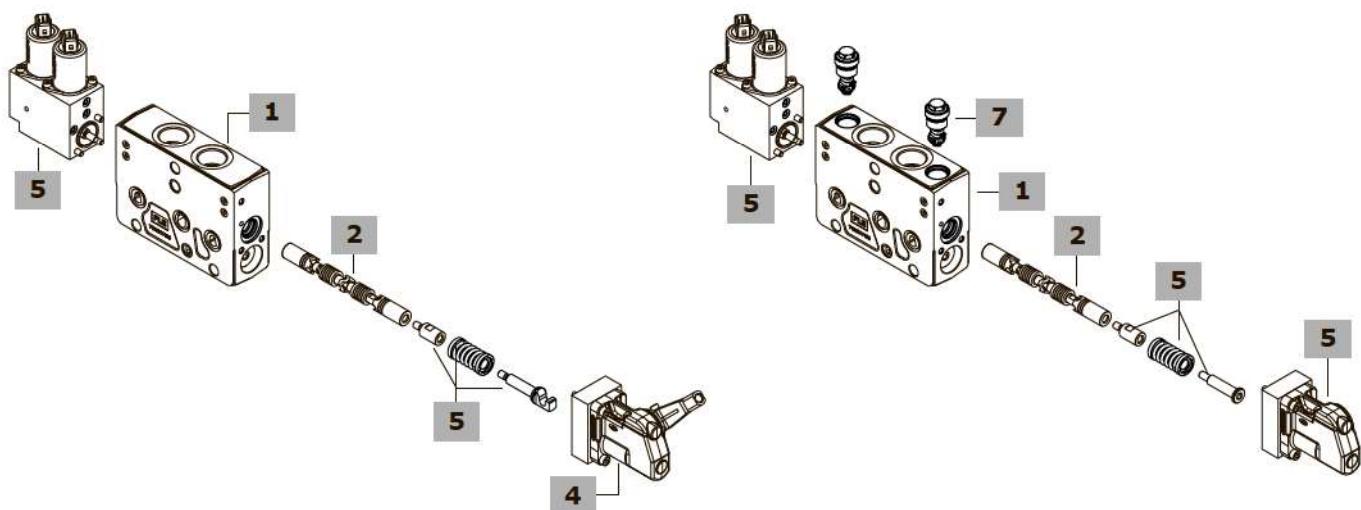
NOTE (\*): Codes are referred to BSP thread.

## HF working section part ordering codes (electrohydraulic)



**DPX100HF/QZ-E101(120/120) - 8EZ3SLCQ - ..... - 12VDC - FPM**

**DPX100HF/QE-E101(120/120) - 8EB3TF3 - ..... - 12VDC - FPM**



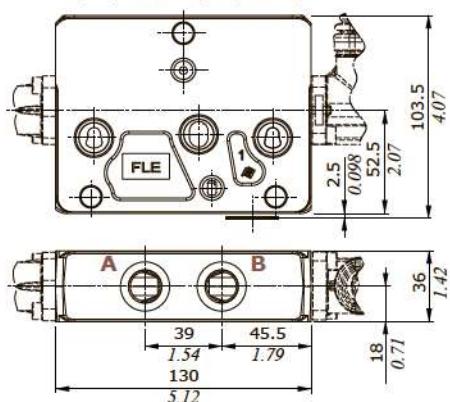


## Working section

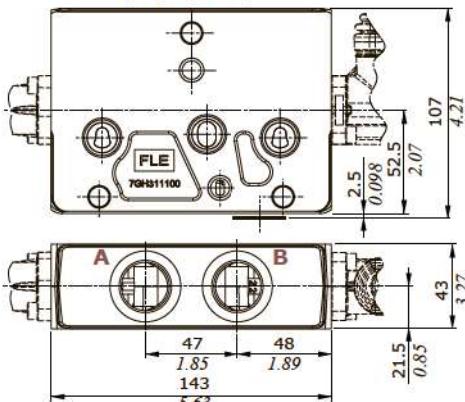
### Dimensions and hydraulic circuit

#### For mechanical, hydraulic and solenoid controls

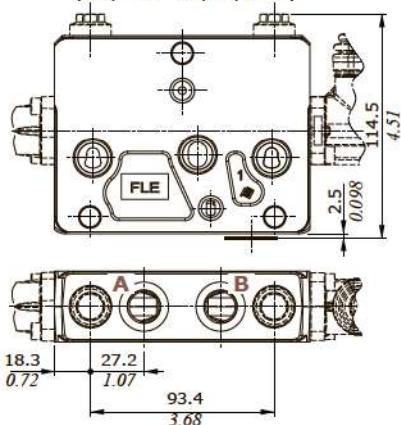
**Q type, for std or HP sections**  
(G3/8 or G1/2 ports)



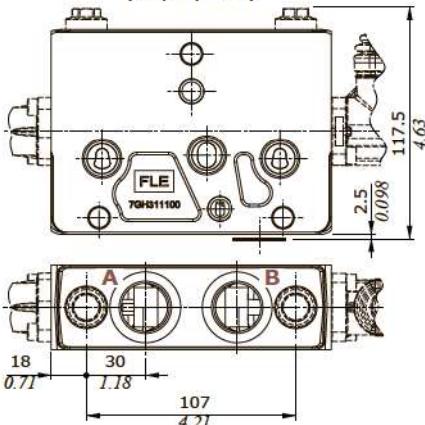
**Q type, for FH section**  
(G3/4 ports)



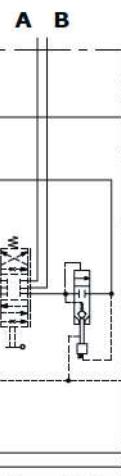
**P type, for std or HP sections**  
(G3/8 or G1/2 ports)



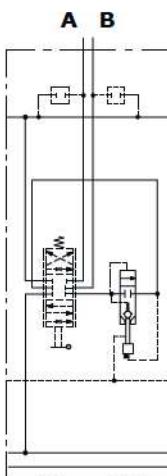
**P type, for FH section**  
(G3/4 ports)



**Q type**



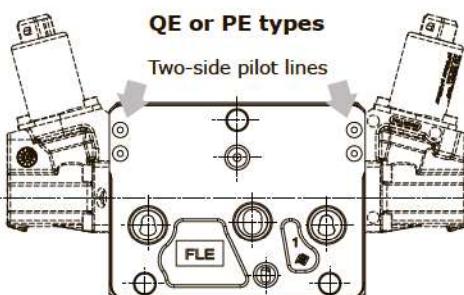
**P type**



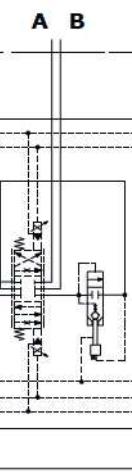
#### For electrohydraulic control

**QE or PE types**

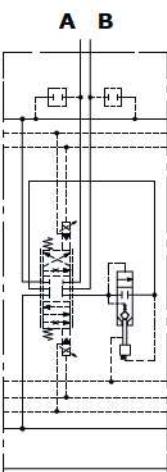
Two-side pilot lines



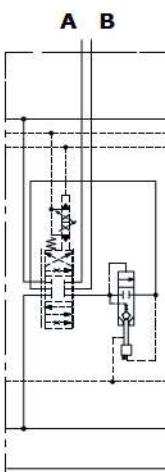
**QE type**



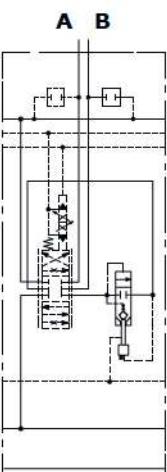
**PE type**



**QZ type**

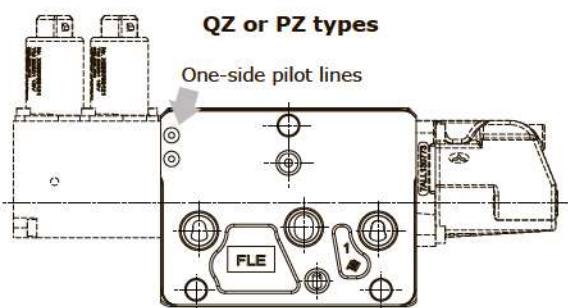


**PZ type**



**QZ or PZ types**

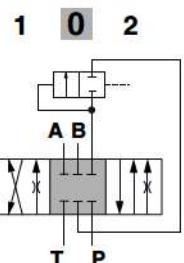
One-side pilot lines



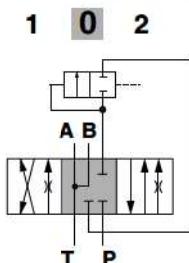
## Working section

**Spools****Type 1 (1../E1../S1..) spool**

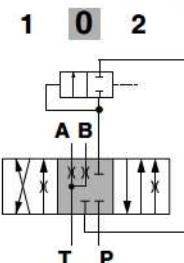
A, B closed in neutral position

**Spool stroke (1../E1..)**position 1: + 6.5 mm (- 0.26 in)  
position 2: - 6.5 mm (+ 0.26 in)**Spool stroke (S1..)**position 1: + 3.5 mm (- 0.14 in)  
position 2: - 3.5 mm (+ 0.14 in)**Type 2 (E2H..) spool**

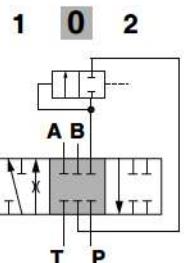
A, B to tank in neutral position

**Spool stroke**position 1: + 6.5 mm (- 0.26 in)  
position 2: - 6.5 mm (+ 0.26 in)**Type 2H (2H../E2H../S2H..) spool**

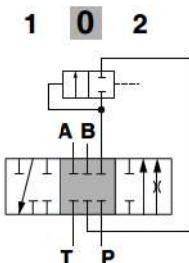
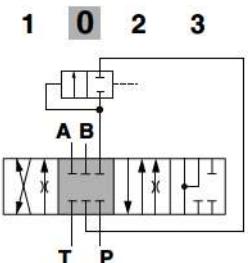
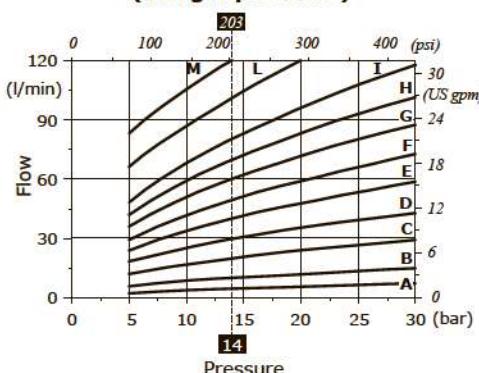
A, B partially to tank in neutral pos.

**Spool stroke (2H../E2H..)**position 1: + 6.5 mm (- 0.26 in)  
position 2: - 6.5 mm (+ 0.26 in)**Spool stroke (S2H..)**position 1: + 3.5 mm (- 0.14 in)  
position 2: - 3.5 mm (+ 0.14 in)**Type 3 (3../E3../S3..) spool**

single acting on A

**Spool stroke (3../E3..)**position 1: + 6.5 mm (- 0.26 in)  
position 2: - 6.5 mm (+ 0.26 in)**Spool stroke (S3..)**position 1: + 3.5 mm (- 0.14 in)  
position 2: - 3.5 mm (+ 0.14 in)**Type 4 (4../E4../S4..) spool**

single acting on B

**Spool stroke (4../E4..)**position 1: + 6.5 mm (- 0.26 in)  
position 2: - 6.5 mm (+ 0.26 in)**Spool stroke (S4..)**position 1: + 3.5 mm (- 0.14 in)  
position 2: - 3.5 mm (+ 0.14 in)**Type 5 (5../E5../I5..) spool**  
floating in 4<sup>th</sup> position (pos.3)**Spool stroke**position 1: + 6 mm (- 0.24 in)  
position 2: - 6 mm (+ 0.24 in)  
position 3: - 10.5 mm (- 0.41 in)**Spool flow vs. Stand-by pressure  
(margin pressure)****Curves with spool nominal flow**

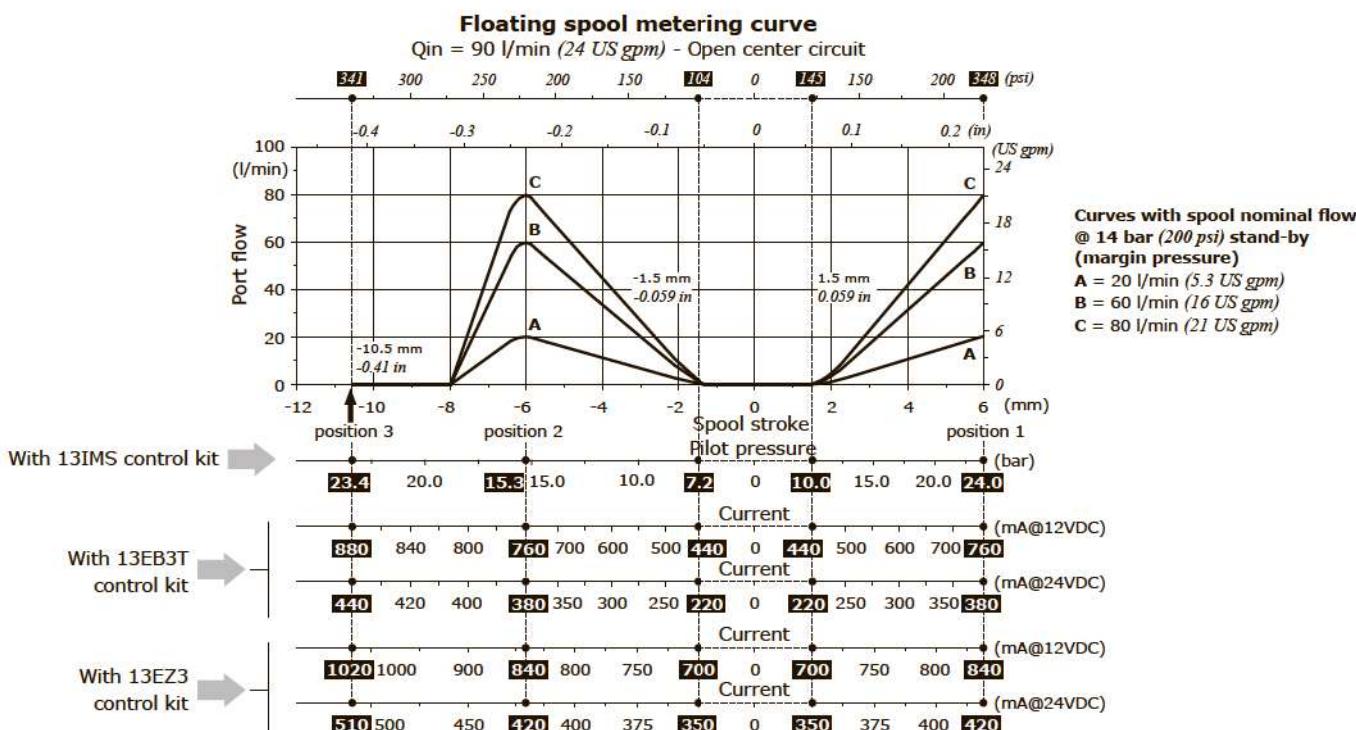
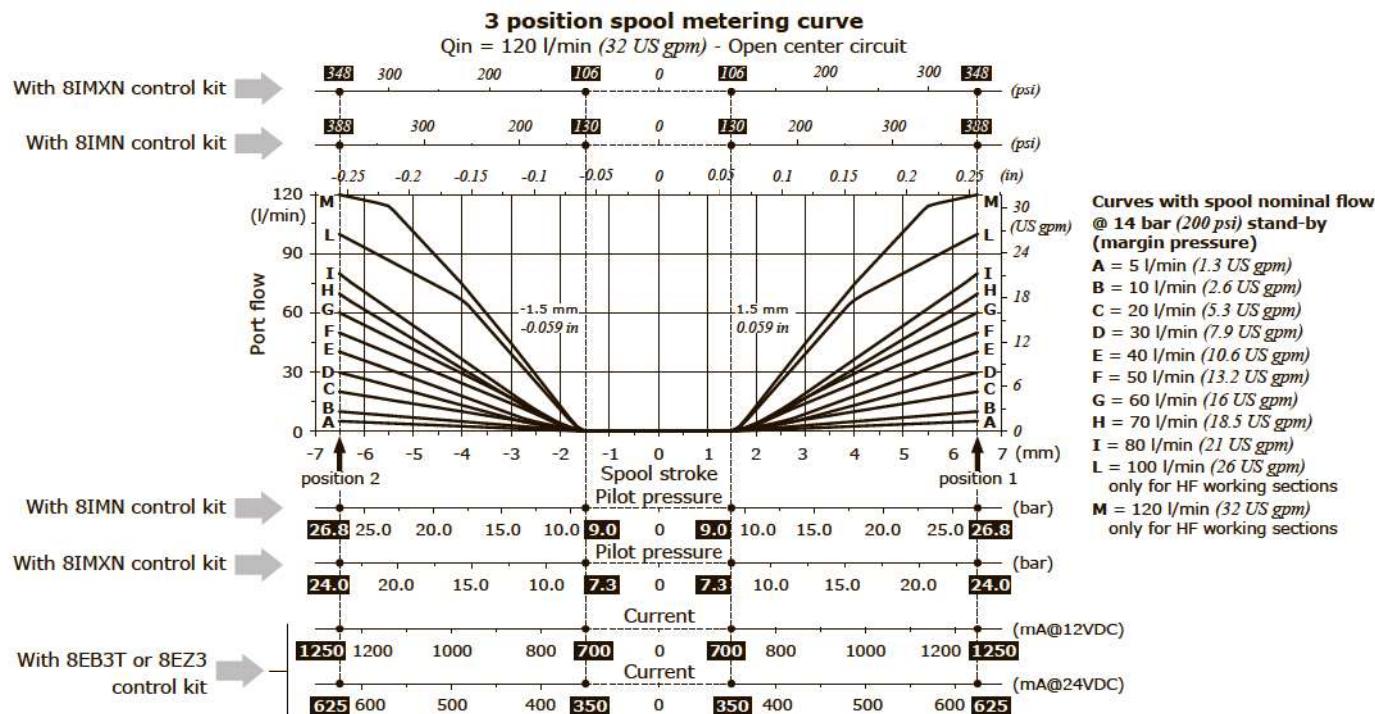
@ 14 bar (200 psi) stand-by (margin pressure)

- A = 5 l/min (1.3 US gpm)
- B = 10 l/min (2.6 US gpm)
- C = 20 l/min (5.3 US gpm)
- D = 30 l/min (7.9 US gpm)
- E = 40 l/min (10.6 US gpm)
- F = 50 l/min (13.2 US gpm)
- G = 60 l/min (16 US gpm)
- H = 70 l/min (18.5 US gpm)
- I = 80 l/min (21 US gpm)
- L = 100 l/min (26 US gpm) - only for HF working sections
- N = 120 l/min (32 US gpm) - only for HF working sections

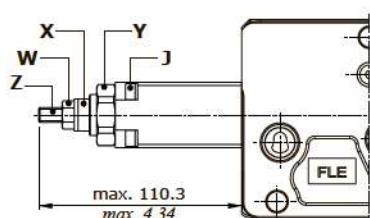
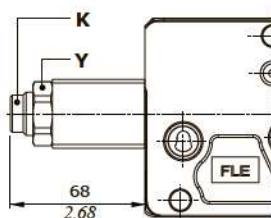
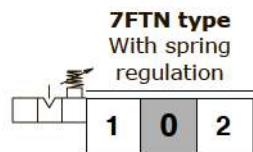
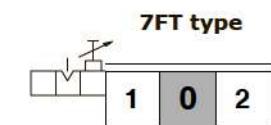
## Working section

### Spools

Following curves are detected with standard spools, connecting P⇒A⇒B⇒T and P⇒B⇒A⇒T ports without flow multiplication. Customized spools with backpressure or flow multiplication may require different force, pressure and pilot current for operation.



## Working section

**"A" side spool positioners****With friction****Wrenches and tightening torques**

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

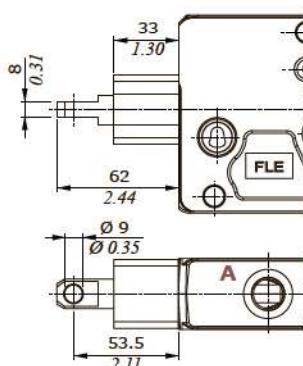
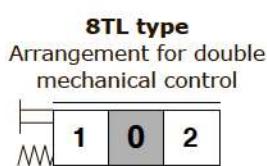
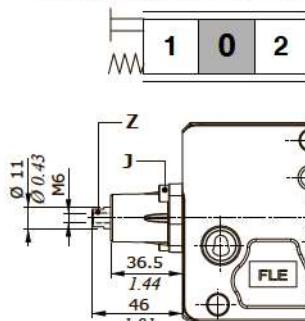
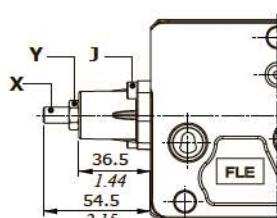
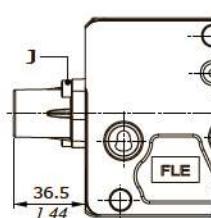
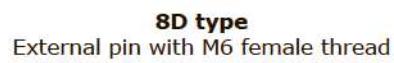
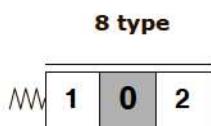
K = allen wrench 6

X = wrench 17

Y = wrench 30, manual tightening

Z = allen wrench 4

W = wrench 13 - 24 Nm (17.7 lbft)

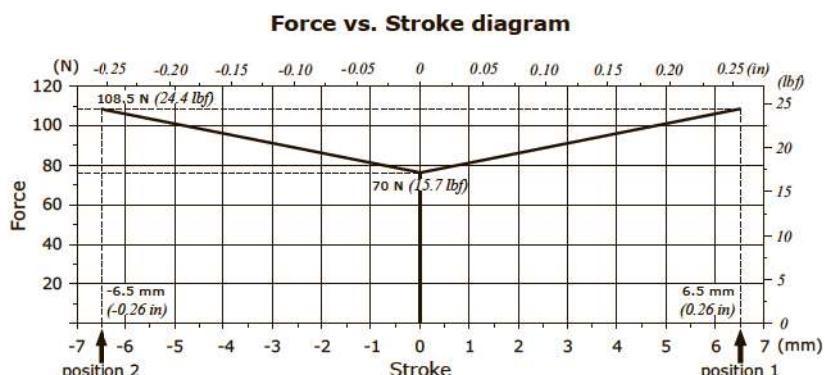
**With spring return to neutral position****Wrenches and tightening torques**

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

X = allen wrench 4

Y = wrench 13 - 24 Nm (17.7 lbft)

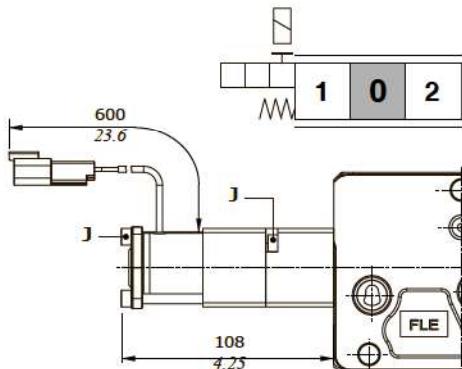
Z = wrench 9



## Working section

### "A" side spool positioners

#### With electromagnetic detent in position 2, 8RM2 type



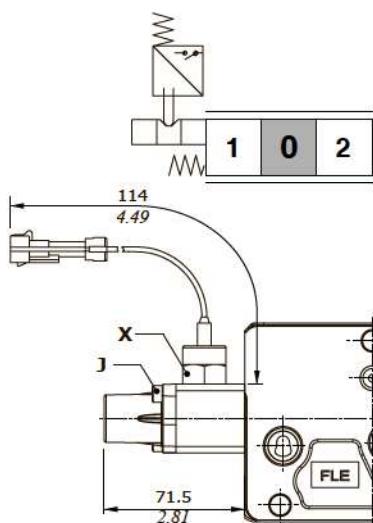
#### Features

Nominal voltage ..... : 12 VDC  $\pm$  10%  
 Power rating ..... : 5.5 W  
 Min. detent release ..... : 200 N (45 lbf)  
 Coil resistance (@ 20°C - 68°F) : 26.2 Ohm  
 Coil insulation ..... : Class H (180°C - 356°F)  
 Insertion ..... : 100%  
 Connector ..... : Deutsch DT04-2P  
 Mating connector ..... : Deutsch DT06-2S, code 5CON140046

#### Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbf)

#### With microswitch for spool check in positions 1 and 2, 8MG3 type



#### Features

Switch mechanical life ..... :  $5 \times 10^5$  cycles  
 Switch electric life ..... : 10 $^5$  cycles @ 7 A - 13.5 VDC, resistive load  
 5x10 $^4$  cycles @ 10 A - 12 VDC, resistive load  
 5x10 $^4$  cycles @ 3 A - 28 VDC, resistive load  
 Connector ..... : Packard Weather-Pack  
 Mating connector ..... : Packard Weather-Pack, code 5CON001

#### Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbf)

X = wrench 22 - 24 Nm (17.7 lbf)

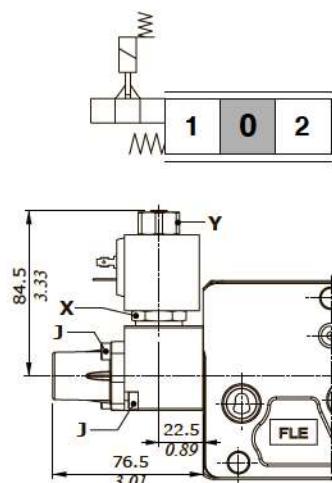
#### Complete controls

Microswitch operation

Circuit	position 1 8MG1	position 2 8MG2	positions 1, 2 8MG3
(NO)	5V08107670	5V08107680	5V08107660
(NC)	/	/	5V08107662 (*)

Note (\*): with integrated connector

#### With solenoid lock device in neutral position, 8K type



#### Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbf)

X = wrench 24 - 9,8 Nm (7.2 lbf)

Y = wrench 21 - 6,6 Nm (4.9 lbf)

#### Complete controls

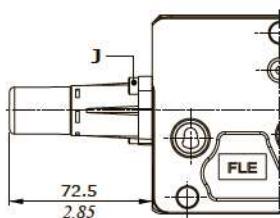
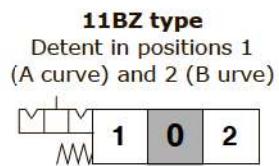
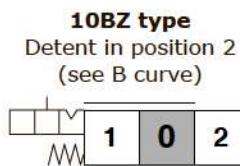
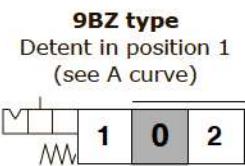
Voltage	Coil connector		
	ISO 4400	Packard M-Mack	Deutsch DT04
12 VDC	5V08707112	5V08707613	5V08707412
24 VDC	5V08707124	5V08707624	5V08707424

For coil features and options see BE type coil at page 123.

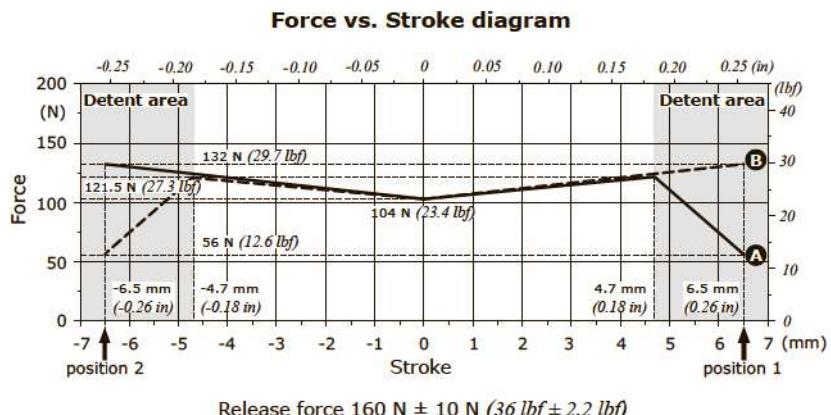
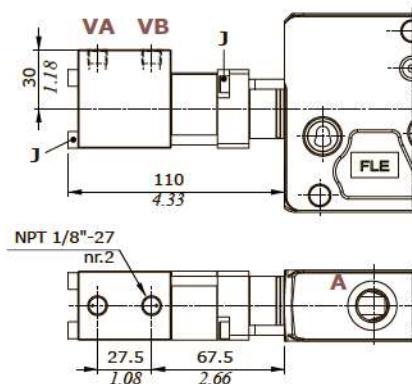
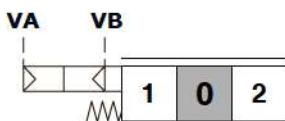
## Working section

**"A" side spool positioners**

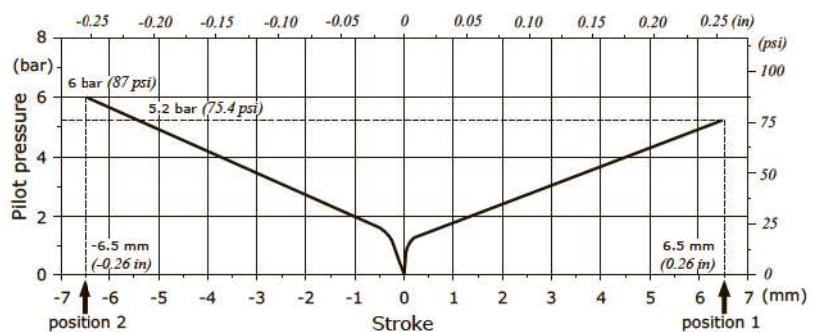
**With detent and spring return to neutral position from either directions**

**Wrenches and tightening torques**

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

**Proportional pneumatic control, 8PP type****Wrenches and tightening torques**

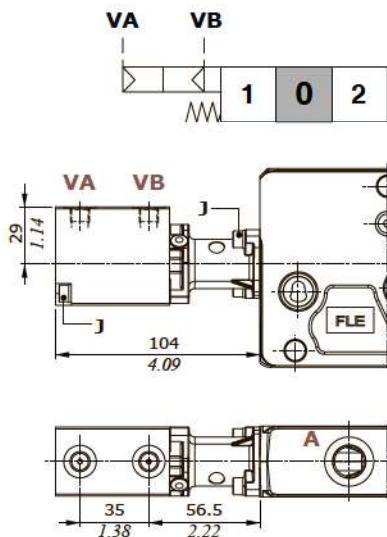
J = allen wrench 4 - 6.6 Nm (4.9 lbft)

**Stroke vs. Pilot pressure diagram**

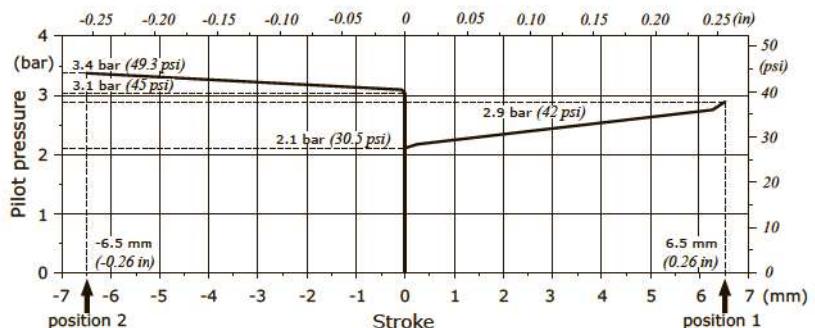
## Working section

### "A" side spool positioners

On/off pneumatic control, 8PNB type



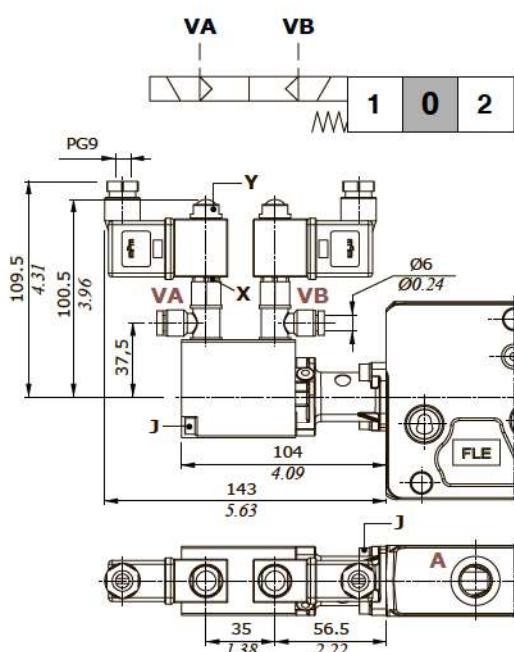
**Stroke vs. Pilot pressure diagram**



### Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

On/off electropneumatic control, 8EPNB3 type



### Features

Pilot pressure .....: 6 bar (max.15 bar)  
87 psi (max. 218 psi)

For coil features and options see BPV type coil at page 124.

### Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

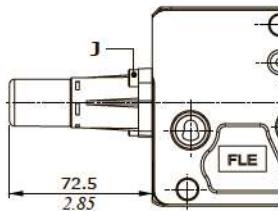
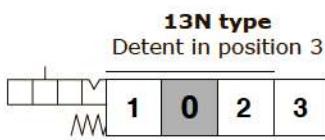
X = wrench 15 - 6.6 Nm (4.9 lbft)

Y = wrench 13, manual tightening

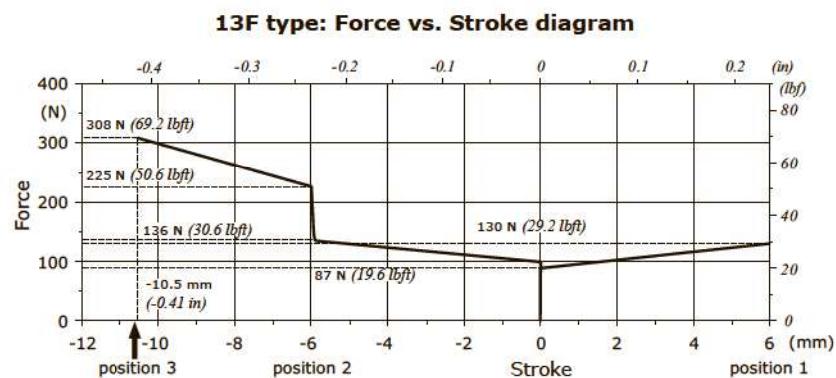
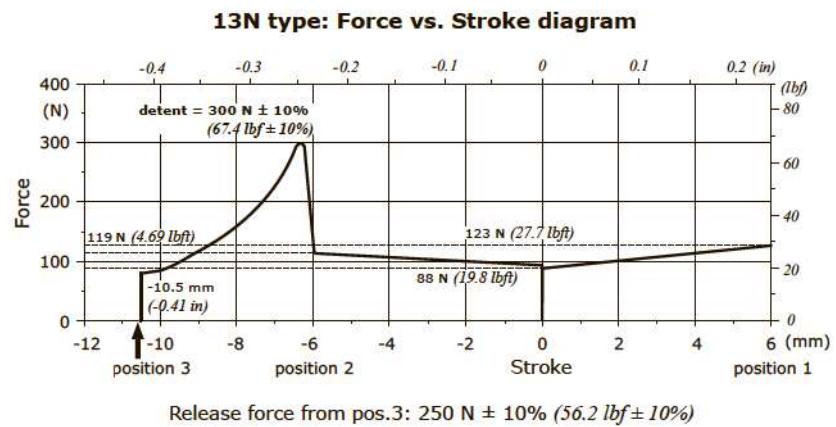
## Working section

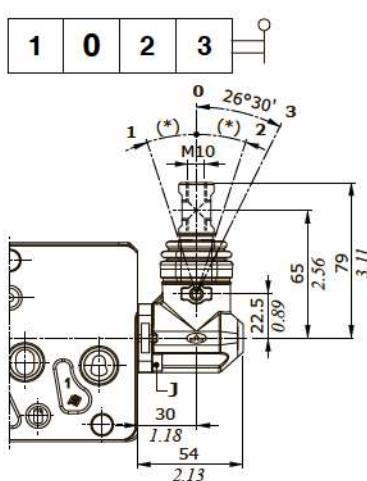
**"A" side spool positioners****For floating circuit**

Not available for HF (High Flow) sections.

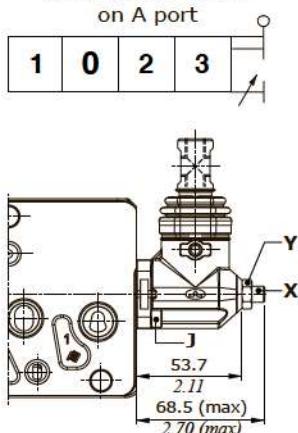
**Wrenches and tightening torques**

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

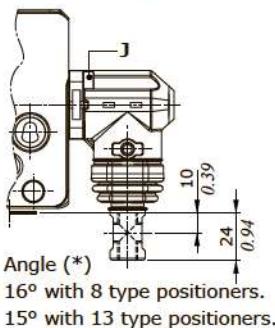


**Working section****"B" side spool control kit****Standard lever boxes****L type**

**LF1 type**  
Spool stroke limiter  
on A port

**Waterproof lever boxes****LSG type**

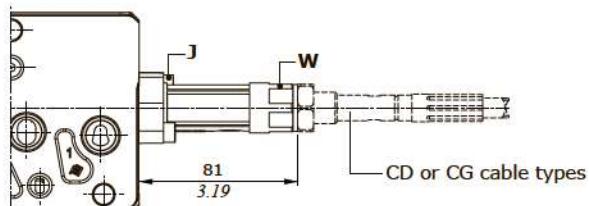
**LSGF1 type**  
Spool stroke limiter  
on A port

**L180 configuration****Wrenches and tightening torques**

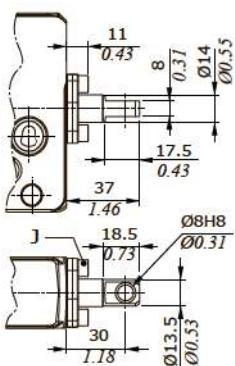
J = allen wrench 4 - 6.6 Nm (4.9 lbf)  
X = allen wrench 4  
Y = wrench 13 - 24 Nm (17.7 lbf)  
W = wrench 24

**Without lever boxes****TQ type**

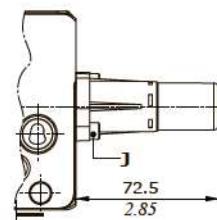
Flexible cabler connection

**SLP type**

With dust-proof plate

**SLC type**

With endcap



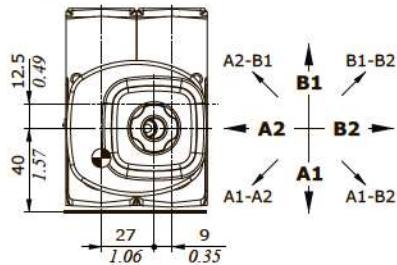
## Working section

**"B" side spool control kit****Joysticks for two section operation**

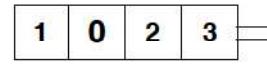
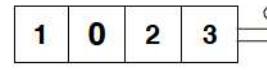
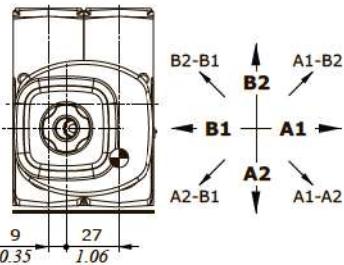
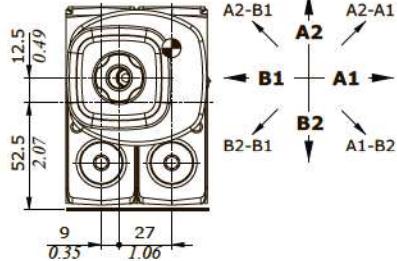
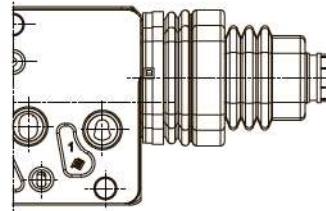
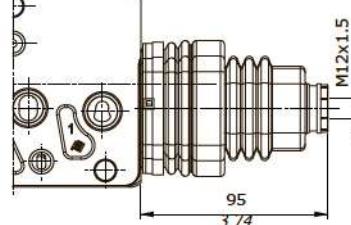
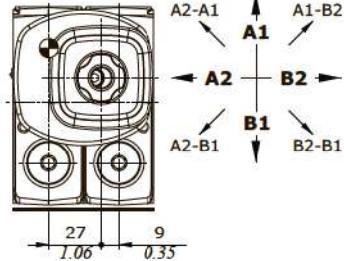
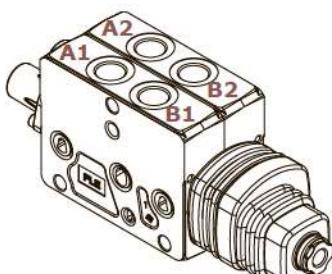
Not available for HF (High Flow) sections.

**LCA1-4 type**

LCA1 configuration

**LCA2-3 type**

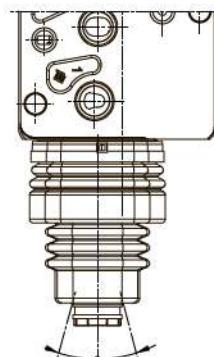
LCA2 configuration

**LCA4 configuration****LCA3 configuration****LCA2 configuration example****Working angles**

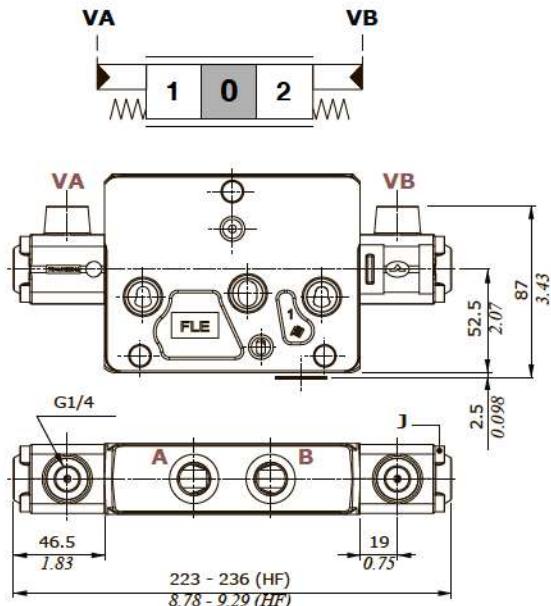
Horizontal axis



Vertical axis



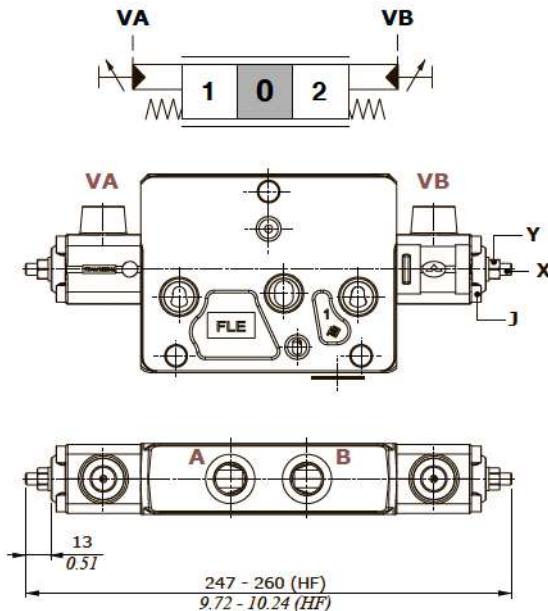
<b>Max. working angles</b>	<b>Horizontal axis</b>	<b>Vertical axis</b>
Single action operation	15°4'	15°4'
Single action operation with floating	25°2'	25°2'
Two section operation	15°52'	15°52'
Two section operation with floating	18°3'	18°3'

**Working section****Proportional hydraulic control****8IMN - 8IMXN types****Features (all types)**

Max. pressure ..... 70 bar (1015 psi)

**8IMF3N - 8IMXF3N types**

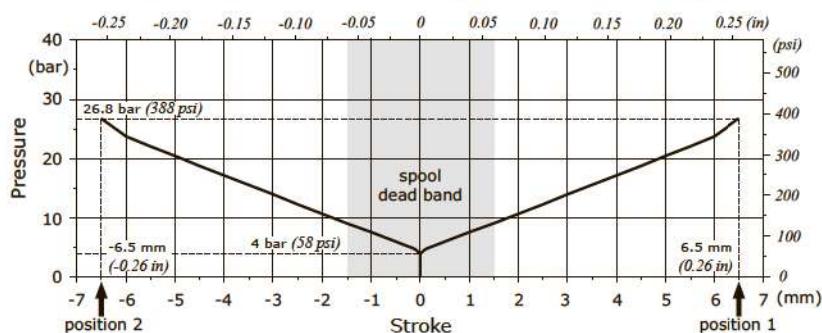
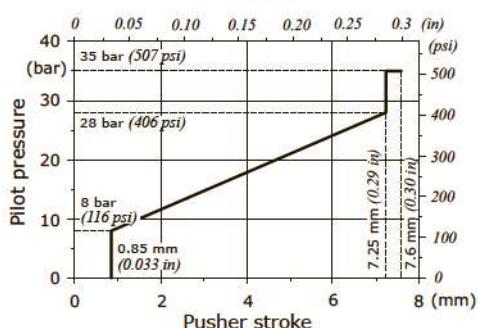
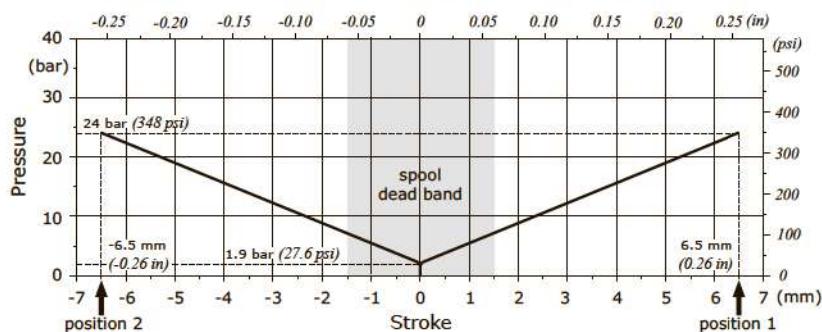
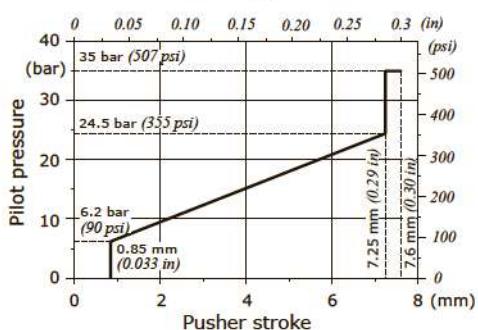
With spool stroke limiter on A and B ports

**Wrenches and tightening torques**

J = allen wrench 4 - 6.6 Nm (4.9 lbft)

X = allen wrench 3

Y = wrench 10 - 9.8 Nm (7.2 lbft)

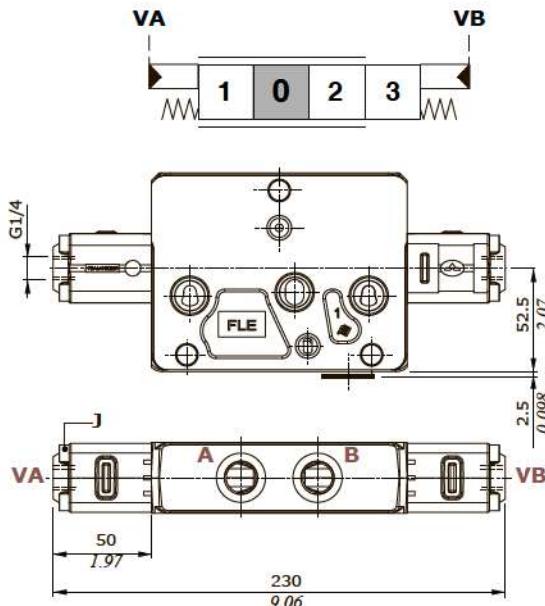
**8IMN-8IMF3N types: Pressure vs. Stroke diagram****Suggested pressure control curve: 089 type****8IMXN-8IMXF3N types: Pressure vs. Stroke diagram****Suggested pressure control curve: 054 type**

## Working section

## Proportional hydraulic control

## For floating circuit, 13IMS type

Not available for HF (High Flow) sections.

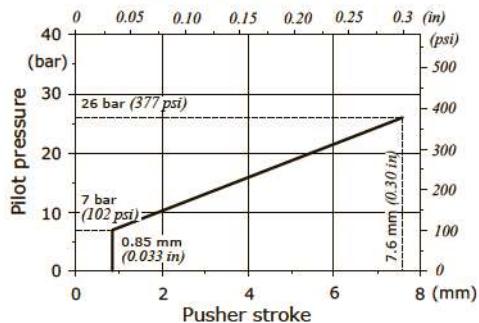


**Wrenches and tightening torques**  
J = allen wrench 4 - 6.6 Nm (4.9 lbft)

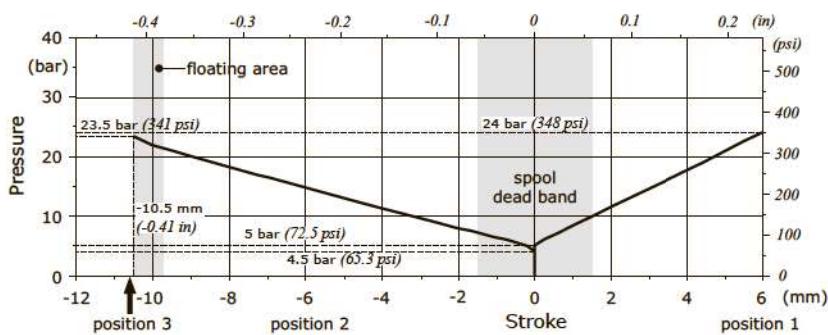
## Features

Max. pressure ..... : 70 bar (1015 psi)

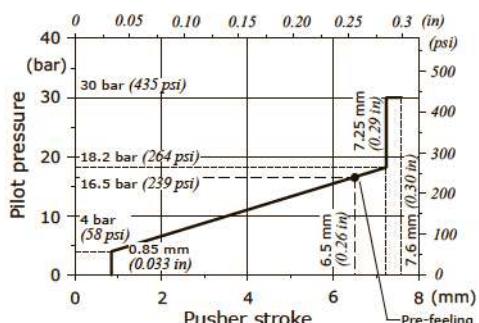
## Suggested pressure control curve on port VA: 098 type



## Stroke vs. Pressure diagram



## Suggested pressure control curve on port VB: 086 type



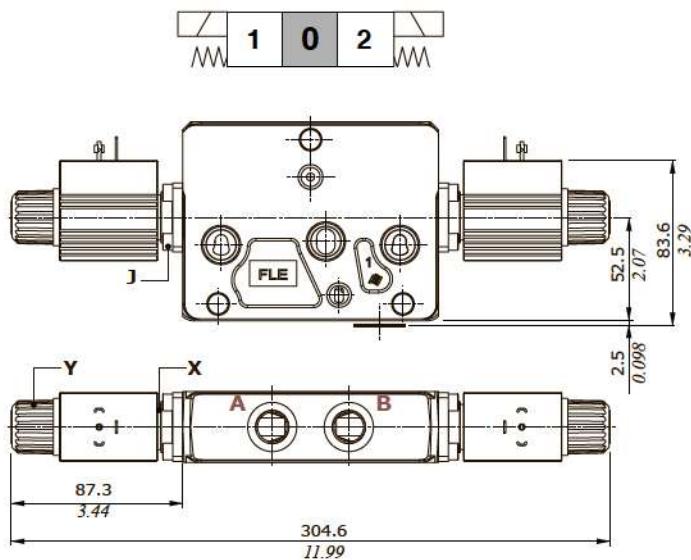
## Working section

### On/off solenoid control

Not available for HF (High Flow) sections.

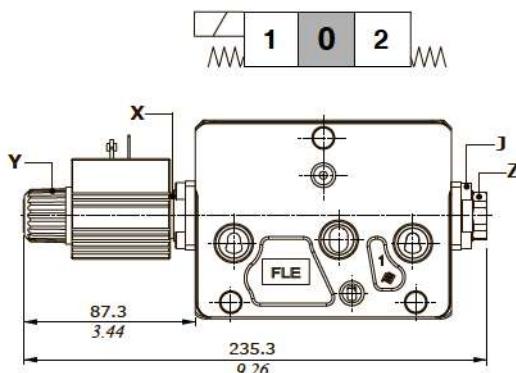
#### 8ES3 type

Double acting



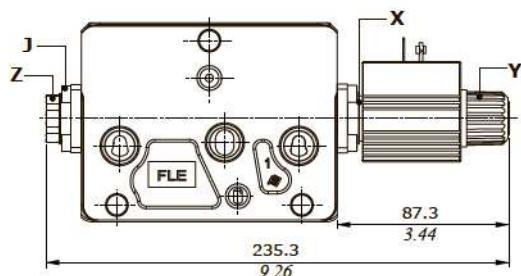
#### 8ES1 type

Single acting in A



#### 8ES2 type

Single acting in B



### Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm (4.9 lbf)

X = wrench 17 - 24 Nm (17.7 lbf)

Y = special wrench - 6.6 Nm (4.9 lbf)

Z = wrench 22 - 24 Nm (17.7 lbf)

### Features

Max. flow on working ports : **60 l/min (16 US gpm)**

Internal leakage A(B)⇒T . . : 15 cm<sup>3</sup>/min @ 100 bar and 20°C  
(0.92 in<sup>3</sup>/min @ 1450 psi and 68°F)

For coil features and options see **D12** type coil at page 125.

## Working section

**Electrohydraulic control performance data**

Following specifications are measured with:

- mineral oil of 46 mm<sup>2</sup>/s (46 cSt) viscosity at 40°C (104°F) temperature.
- standard spools, connecting P⇒A⇒B⇒T ports without flow multiplication
- 12 VDC and 24 VDC nominal voltage with ± 10% tolerance.

Following electrohydraulic controls need CED100X or CED400X electronic unit; for information please contact Sales Department.

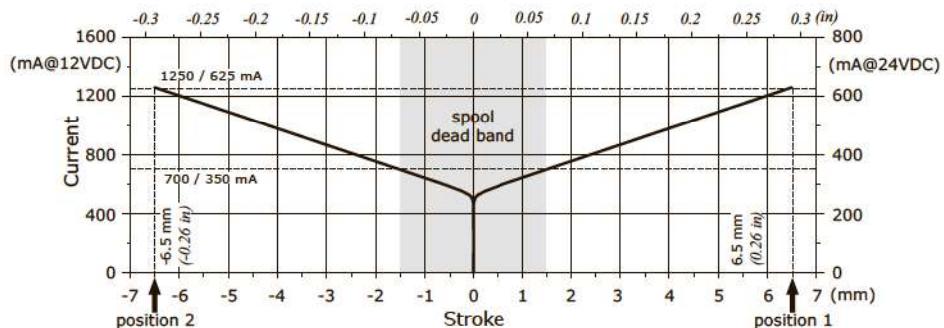
Specifications		Spool control type			
		8EB3	13EB3	8EZ3	13EZ3
<b>Electric specifications</b>					
Coil impedance	12 VDC	4.72 Ω	4.72 Ω	4.72 Ω	4.72 Ω
	24 VDC	20.8 Ω	20.8 Ω	20.8 Ω	20.8 Ω
Max. operating current	12 VDC	1.5 A	1.5 A	1.5 A	1.5 A
	24 VDC	0.75 A	0.75 A	0.75 A	0.75 A
No load current consumption		0	0	0	0
With lever box configured controls					
Hysteresis max. <sup>(1)</sup>	external drain	3% 5% with lever	4% 7% with lever	7%	7%
	internal drain	4% 6% with lever	6% 9% with lever	9%	9%
Time response	from 0 ⇒ 100% and from 100% ⇒ 0 of stroke	< 50 ms	< 55 ms	< 50 ms	< 55 ms
Min. flow control signal	12 VDC	700 mA	440 mA	700 mA	700 mA
	24 VDC	350 mA	220 mA	350 mA	350 mA
Flow control signal	12 VDC	1250 mA	760 mA	1250 mA	840 mA
	24 VDC	625 mA	380 mA	625 mA	420 mA
Max. float flow control signal	12 VDC		880 mA		1020 mA
	24 VDC		440 mA		510 mA
Dither frequency	low frequency		150 Hz		150 Hz
	high frequency		180 Hz - 200 mA		180 Hz - 200 mA
Insertion		100%		100%	
Coil insulation		Class H (180°C - 356°F)		Class H (180°C - 356°F)	
Connector type		AMP JPT - Deutsch DT		AMP JPT - Deutsch DT	
Weather protection (connector)		IP65 (JPT type) - IP69K (DT type)		IP65 (JPT type) - IP69K (DT type)	
<b>Hydraulic specifications</b>					
Max. pressure		40 bar (580 psi)		50 bar (725 psi)	
Max. back pressure		10 bar (145 psi)		10 bar (145 psi)	

Note (1) hysteresis is indicated at nominal supply voltage and f = 0.008 Hz for one cycle (one cycle = neutral ⇒ full A ⇒ neutral ⇒ full B ⇒ neutral). For the calculation rules see "Appendix A" on page 134.

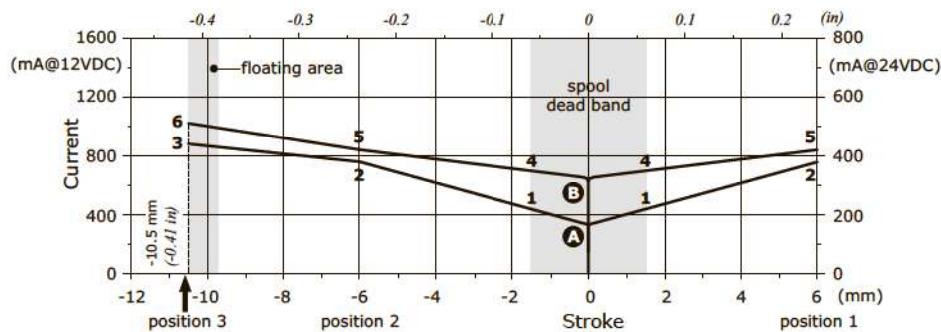
## Working section

### Electrohydraulic control performance data

**8EB3T-8EZ3 type: Stroke vs. Current diagram**



**13EB3T-13EZ3 type: Stroke vs. Current diagram**



A curve = 13EB3T control

- 1 = 440 mA @ 12 VDC - 220 mA @ 24 VDC
- 2 = 760 mA @ 12 VDC - 380 mA @ 24 VDC
- 3 = 880 mA @ 12 VDC - 440 mA @ 24 VDC

B curve = 13EZ3 control

- 4 = 700 mA @ 12 VDC - 350 mA @ 24 VDC
- 5 = 840 mA @ 12 VDC - 420 mA @ 24 VDC
- 6 = 1020 mA @ 12 VDC - 510 mA @ 24 VDC

## Working section

**Electrohydraulic controls: spool position sensor**

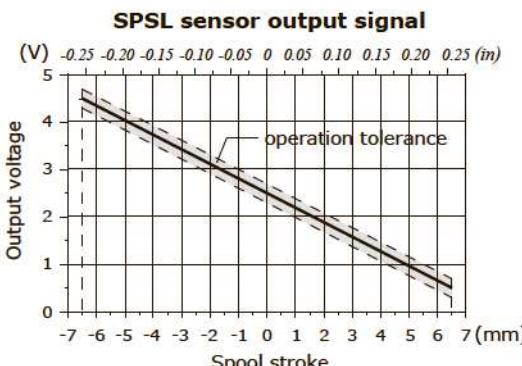
The sensor can be ordered exclusively through the electrohydraulic EB and EZ type controls; see pages 53 and 57 for available control list.

**SPSL sensor**

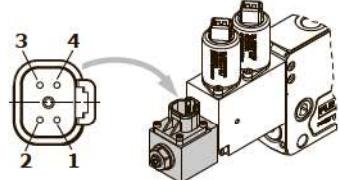
The SPSL position sensor converts the spool movements into a voltage linear signal.

**Working conditions**

Voltage supply	5 VDC
Current absorption	< 10 mA (no load)
Mechanical life	3x10 <sup>6</sup>
Connector type	DT04-4P Deutsch
Weather protection	IP67 / IP69K
Working temperature	from -40°C to 105°C (from -40°F to 221°F)
Working pressure	350 bar (5100 psi)
Max. electrical stroke	±10 mm (±0.39 in)
Max. mechanical stroke	±10 mm (±0.39 in)
Output signal	range from 0.5 to 4.5 V
	linearity ± 5%
spool in neutral	2.5 ± 0.2 V
max. current	1 mA
EMC compatibility	ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps	IEC 68-2-6,-27,-29

**Deutsch DT04-4P connector**

Pin	Function
1	+ 5V
2	not connected
3	GND
4	signal OUT



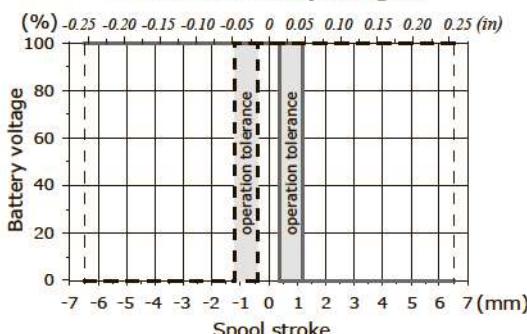
Deutsch DT06-4S mating connector, code 5CON140072

**SPSD sensor**

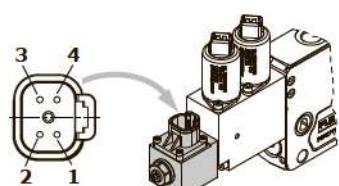
The SPSD position sensor converts the spool movements into an electric digital signal.

**Working conditions**

Voltage supply	from 9 to 32 VDC
Current absorption	< 10 mA (no load)
Mechanical life	3x10 <sup>6</sup>
Connector type	DT04-4P Deutsch
Weather protection	IP67 / IP69K
Working temperature	from -40°C to 105°C (from -40°F to 221°F)
Working pressure	350 bar (5100 psi)
Max. electrical stroke	±10 mm (±0.39 in)
Max. mechanical stroke	±10 mm (±0.39 in)
Output signal	type PNP
	max. current 6 mA
EMC compatibility	ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps	IEC 68-2-6,-27,-29

**SPSD sensor output signal****Deutsch DT04-4P connector**

Pin	Function
1	Out A
2	GND
3	VB +
4	Out B



Deutsch DT06-4S mating connector, code 5CON140072

## Working section

### Two-side electrohydraulic control

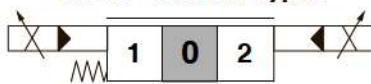
#### Control Types

- ① : With AMP JPT connector - AMP JPT mating connector, code: 5CON003  
 ② : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

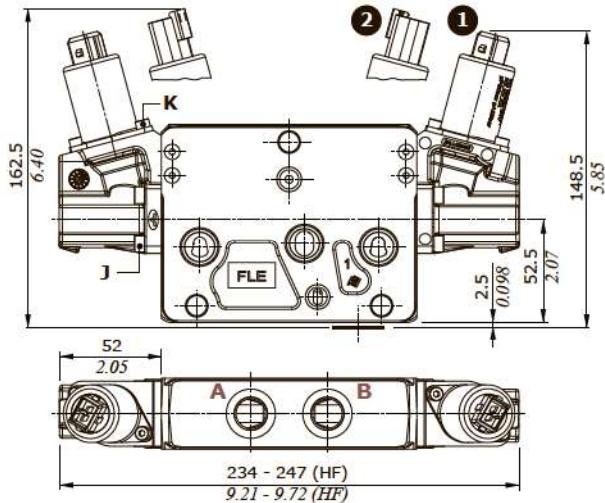
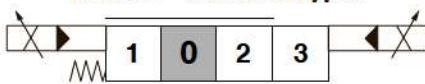
#### Without lever control

13EB3 type controls are not available for HF sections.

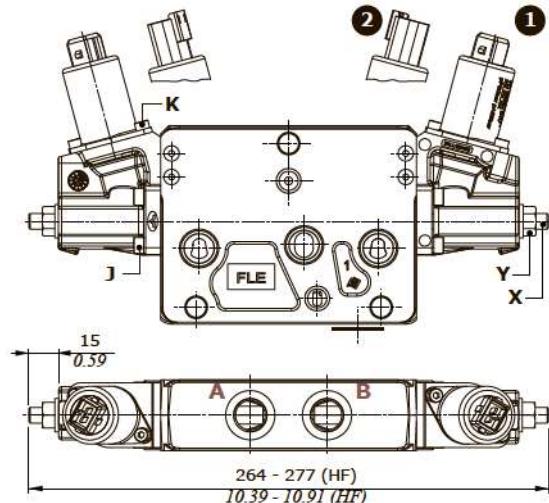
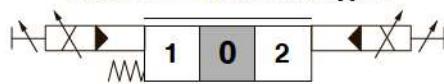
**8EB3T - 8EB34T types**



**13EB3T - 13EB34T types**

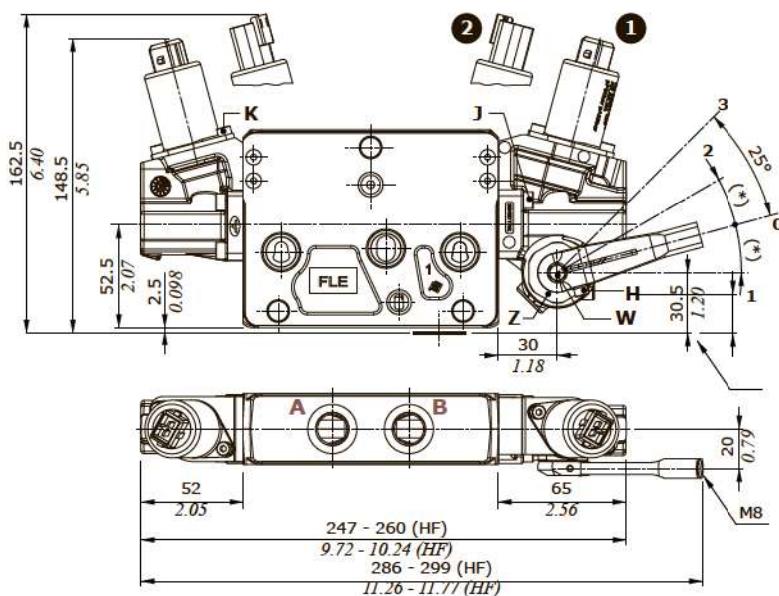


**8EB3TF3 - 8EB34TF3 types**



#### With lever control

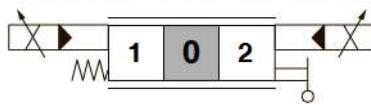
13EB3 types controls are not available for HF sections.



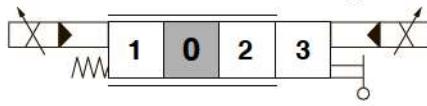
#### Wrenches and tightening torques

- H = allen wrench 3 - 6.6 Nm (4.9 lbft)  
 J = allen wrench 4 - 6.6 Nm (4.9 lbft)  
 K = allen wrench 3 - 5 Nm (3.7 lbft)  
 X = allen wrench 3  
 Y = wrench 10 - 9.8 Nm (7.2 lbft)  
 Z = wrench 29 - 24 Nm (17.7 lbft)  
 W = wrench 8

**8EB3TLH - 8EB34TLH types**



**13EB3TLH - 13EB34TLH types**



Angle (\*)

- 15° with 8EB3.. type controls  
 14° with 13EB3.. type controls

## Working section

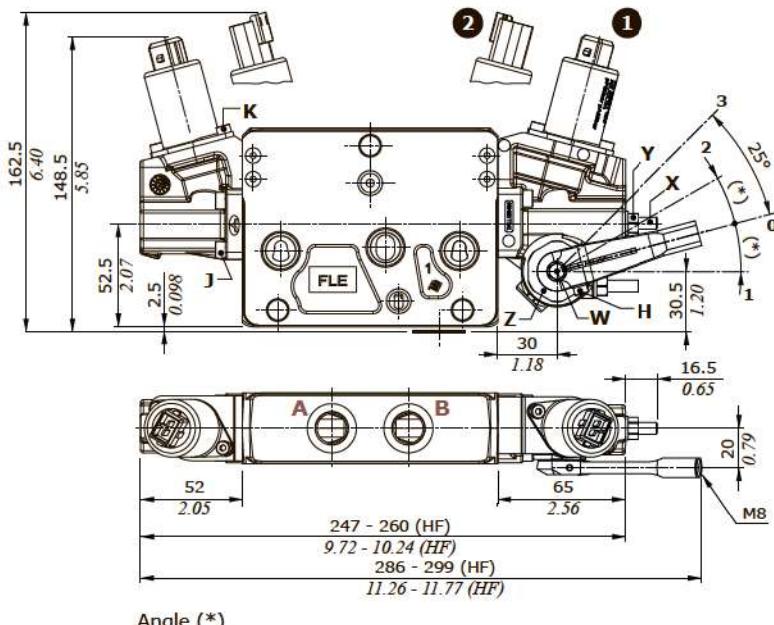
## Two-side electrohydraulic control

## Control Types

- ① : With AMP JPT connector - AMP JPT mating connector, code: 5CON003  
 ② : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

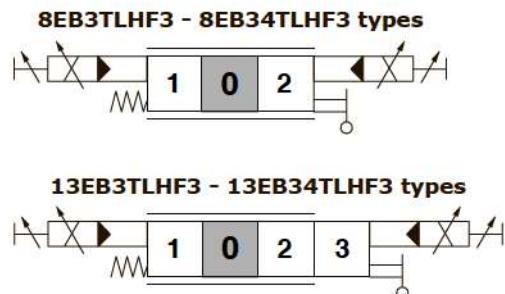
## With lever control

13EB3 type controls are not available for HF sections.



Angle (\*)

15° with 8EB3.. type controls; 14° with 13EB3.. type controls

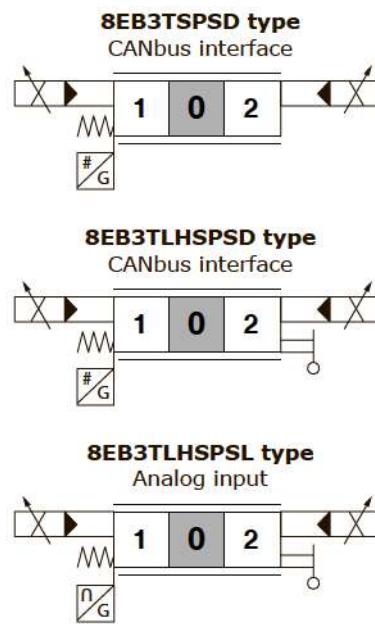
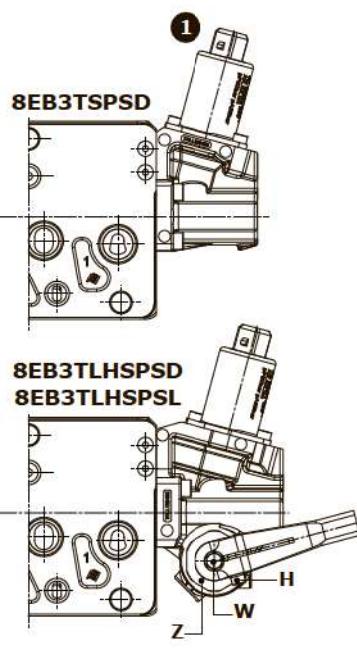
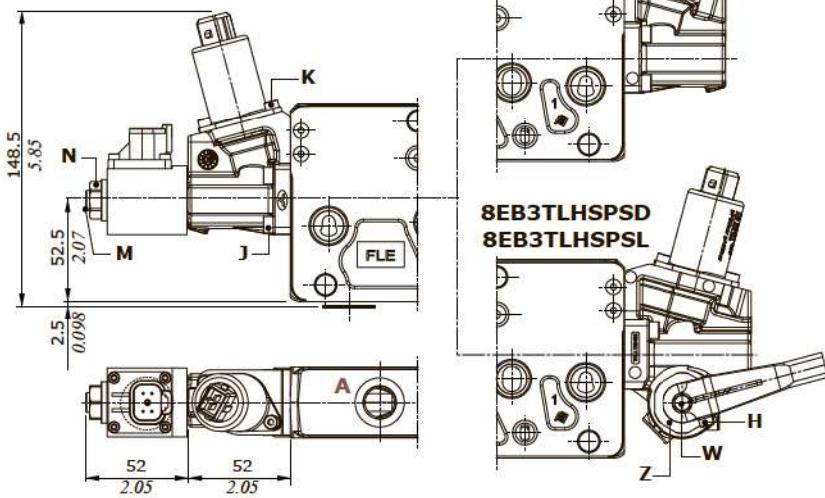


## Wrenches and tightening torques

- H = allen wrench 3 - 6.6 Nm (4.9 lbf)  
 J = allen wrench 4 - 6.6 Nm (4.9 lbf)  
 K = allen wrench 3 - 5 Nm (3.7 lbf)  
 M = allen wrench 4 - 9.8 Nm (7.2 lbf)  
 N = wrench 17 - 9.8 Nm (7.2 lbf)  
 X = allen wrench 3  
 Y = wrench 10 - 9.8 Nm (7.2 lbf)  
 Z = wrench 29 - 24 Nm (17.7 lbf)  
 W = wrench 8

## With spool position sensor

Note: for more dimensions see previous pages



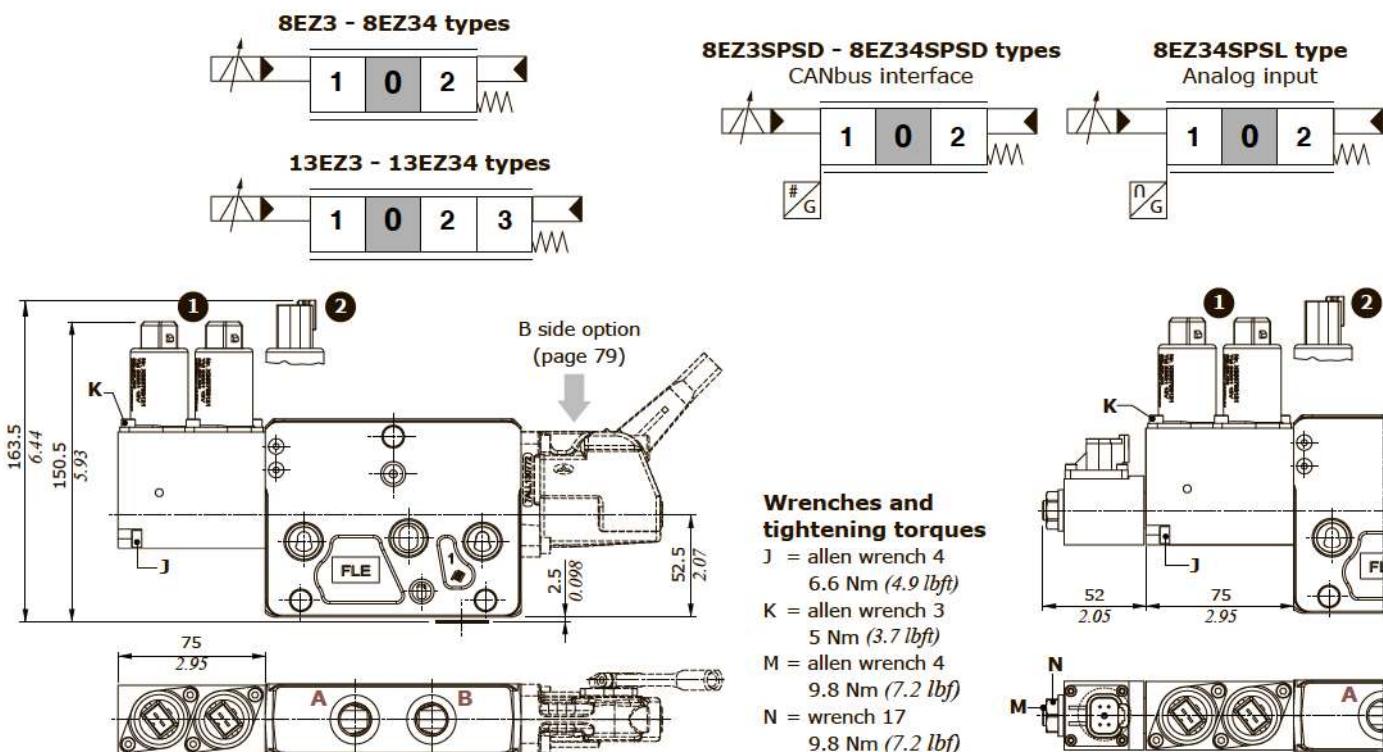
## Working section

### One-side electrohydraulic control

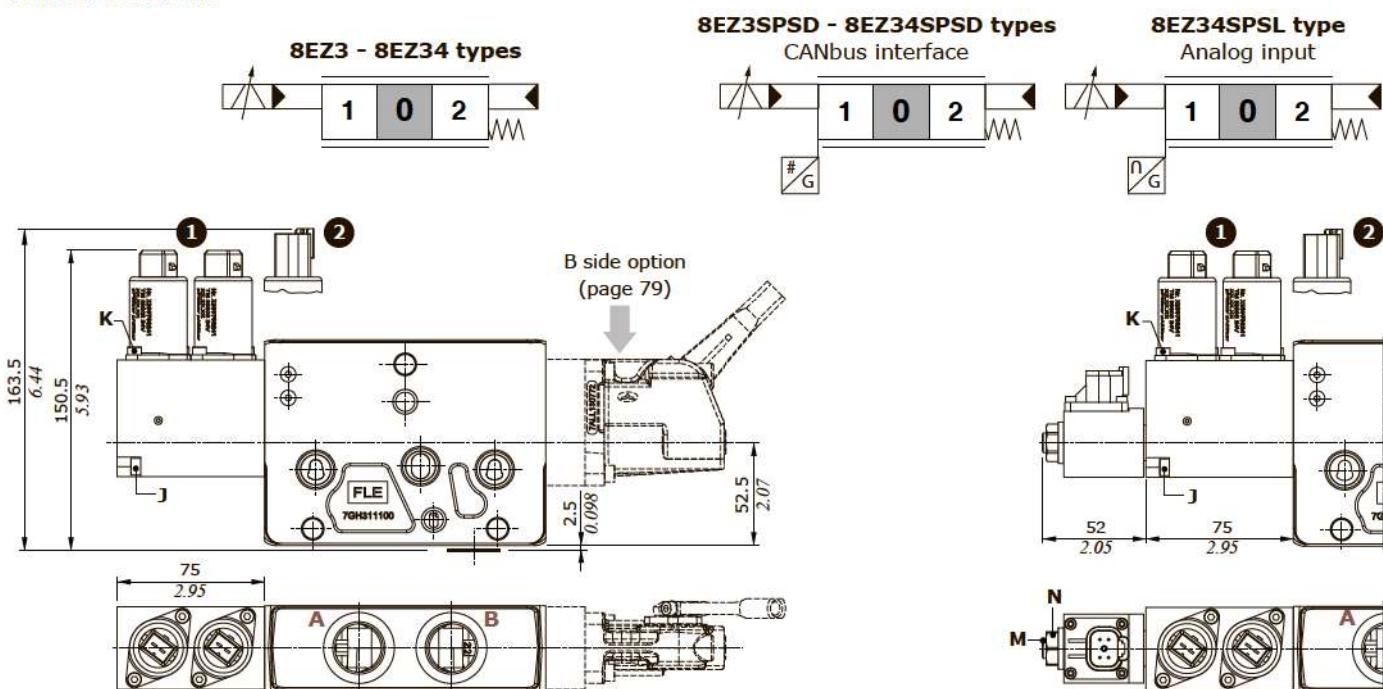
#### Control Types

- ① : With AMP JPT connector - AMP JPT mating connector, code: 5CON003  
 ② : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

#### For Standard and HP sections



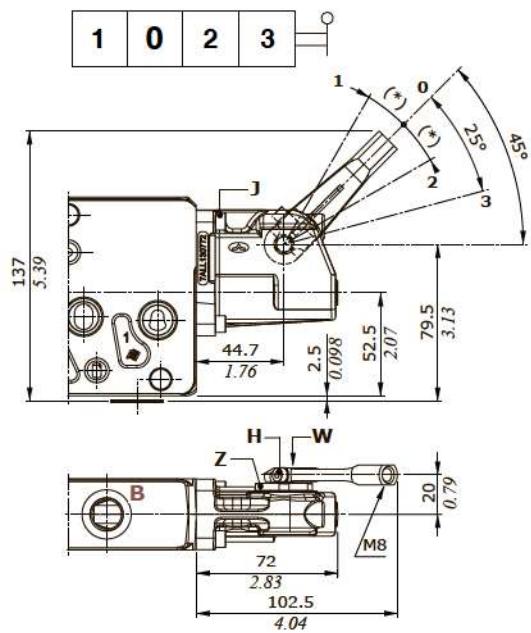
#### For HF sections



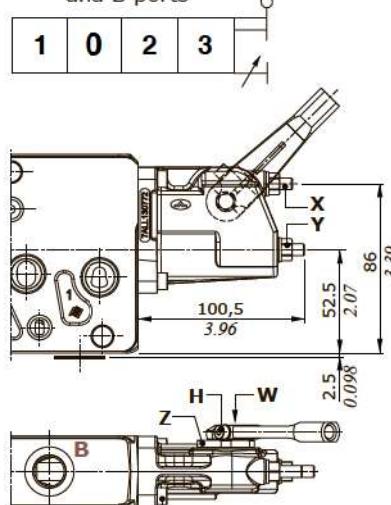
## Working section

**"B" side options**

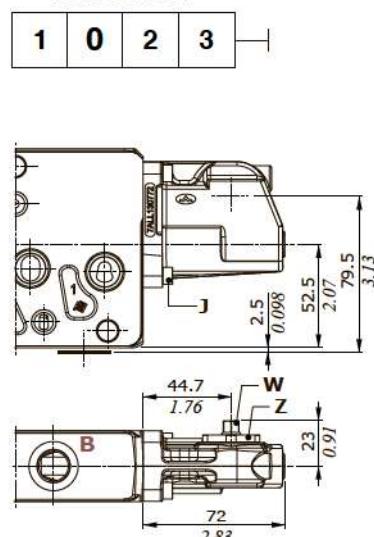
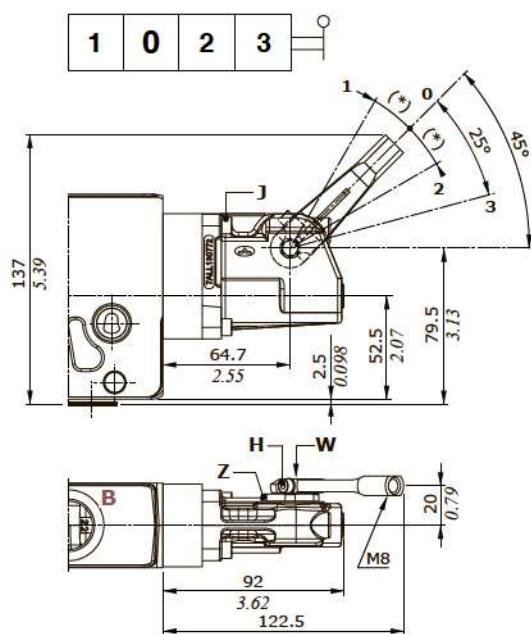
These options are available for one-side electrohydraulic controls only.

**Lever boxes for Standard and HP sections****LQ type****LQF3 type**

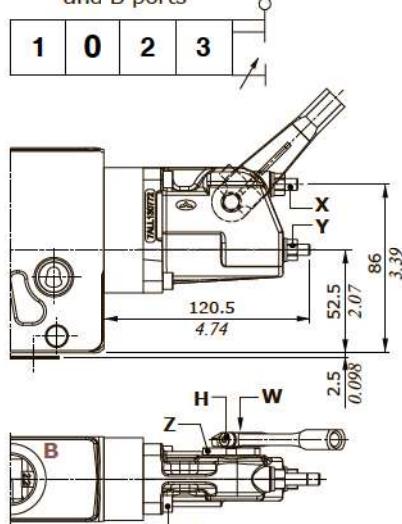
Spool stroke limiter on A and B ports

**LQSL type**

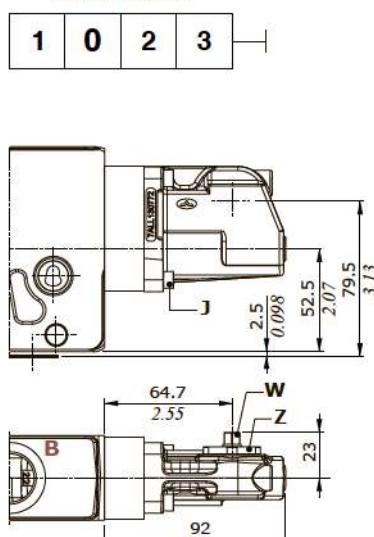
Without lever

**Lever boxes for HF section****LQ type****LQF3 type**

Spool stroke limiter on A and B ports

**LQSL type**

Without lever



Angle (\*)  
15° with 8EZ3.. type controls  
14° with 13EZ3.. type controls

## Working section

### Complete one-side electrohydraulic control

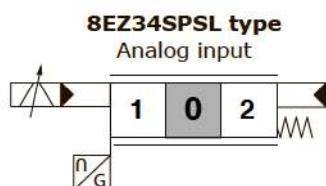
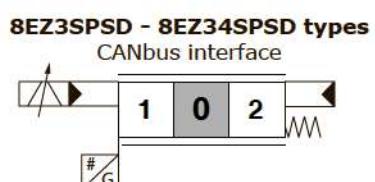
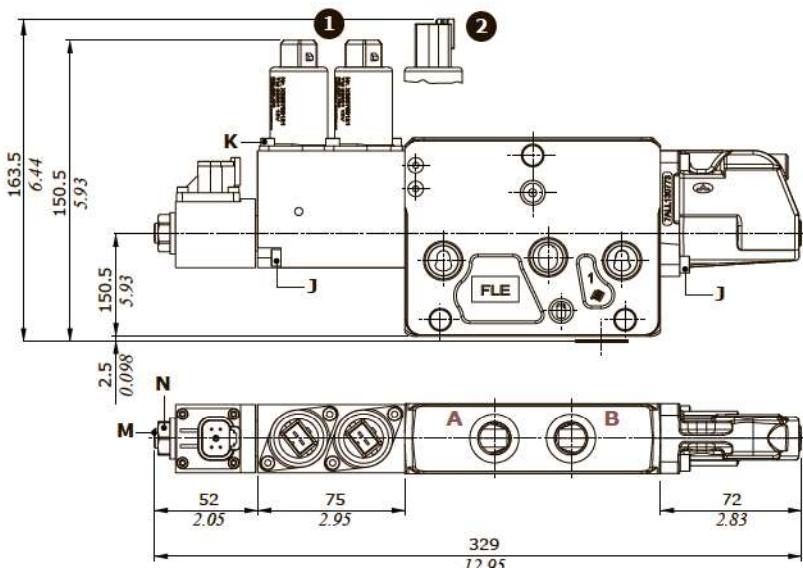
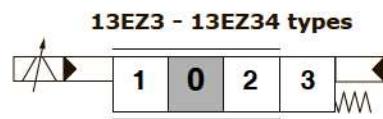
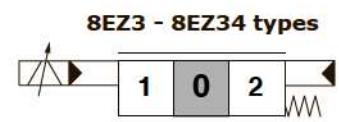
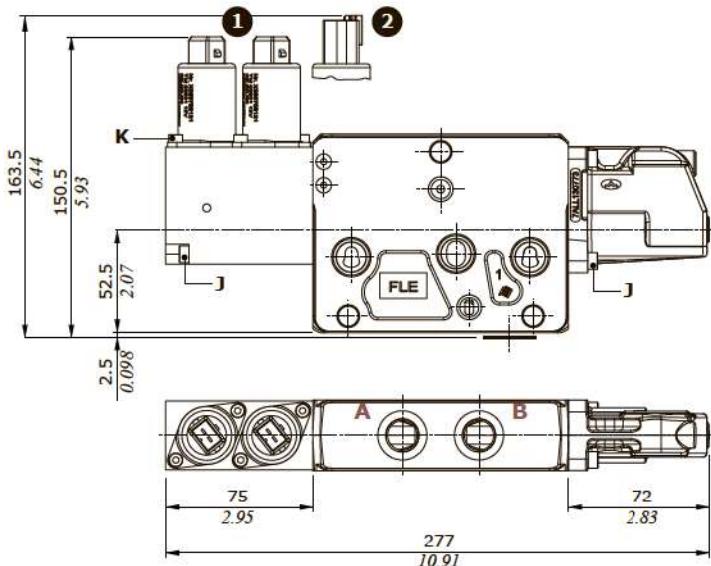
Controls already comprehensive of endcap on B side.

#### Control Types

**1:** With AMP JPT connector - AMP JPT mating connector, code: 5CON003

**2:** With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

#### For Standard and HP sections

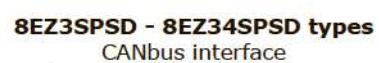
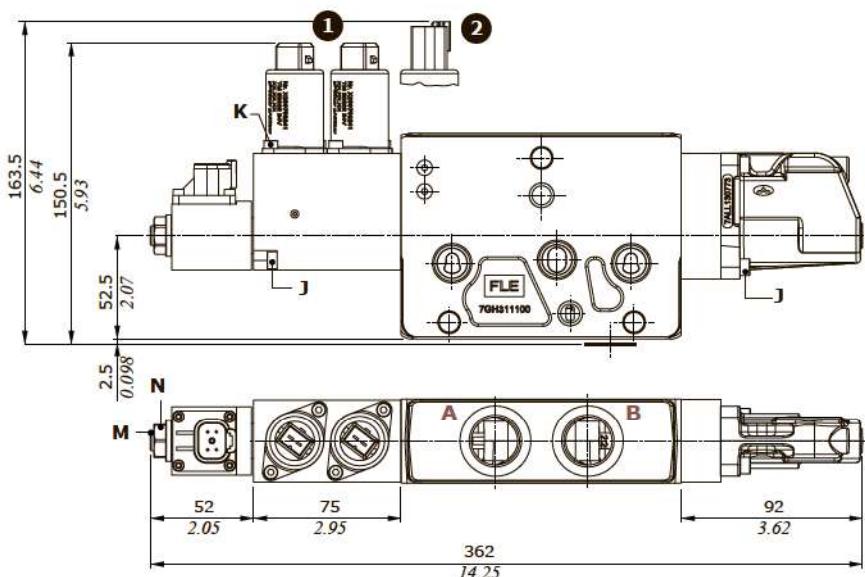
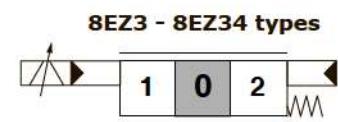
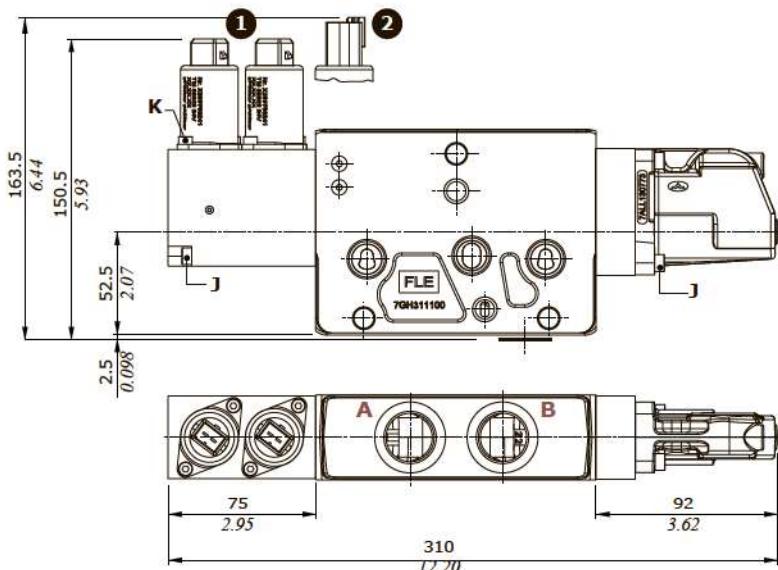


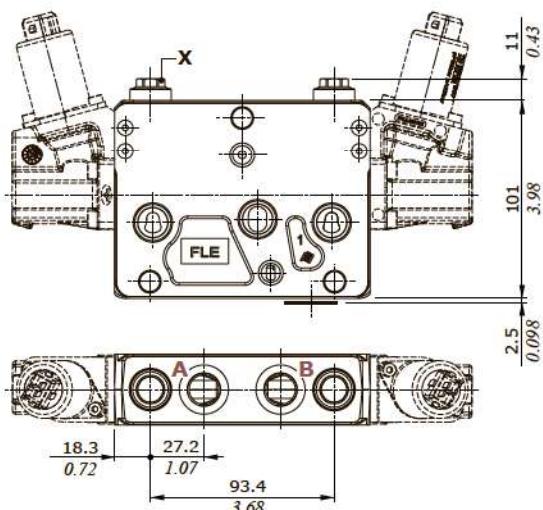
**Working section****Complete one-side electrohydraulic control**

Controls already comprehensive of endcap on B side.

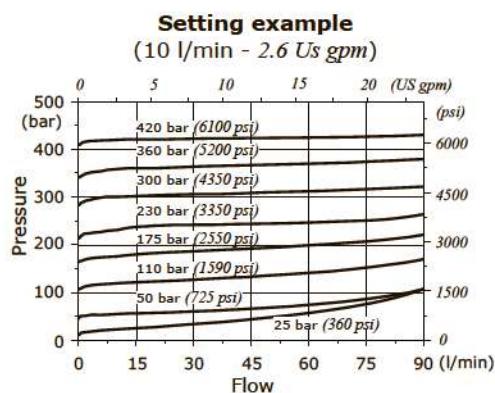
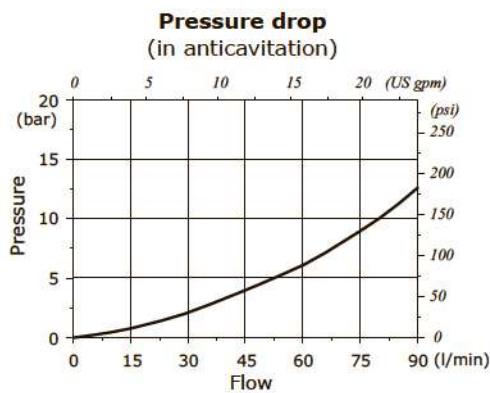
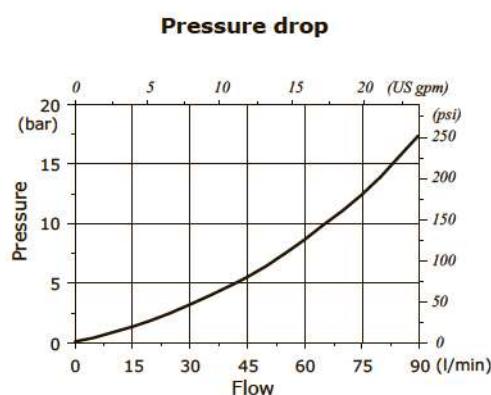
**Control Types**

- ① : With AMP JPT connector - AMP JPT mating connector, code: 5CON003  
 ② : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

**For HF section**

**Working section****Port valves****Wrenches and tightening torques**

X = wrench 13 - 24 Nm (17.7 lbf)

**U type: antishock valves with prefill****C type: anticavitation valves**

## Outlet section part ordering codes

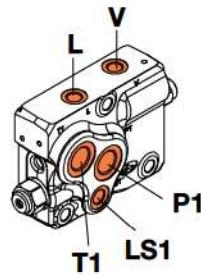
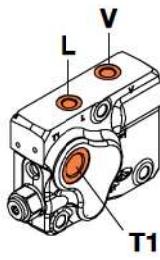
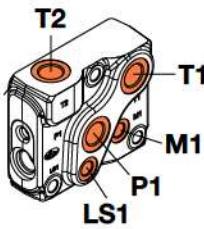
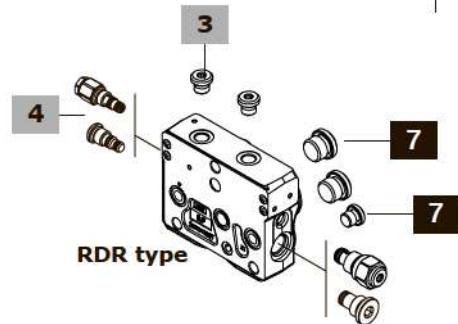
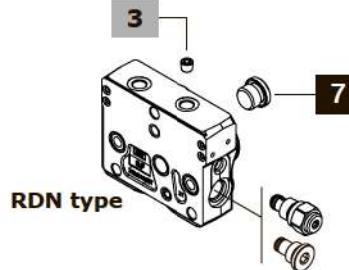
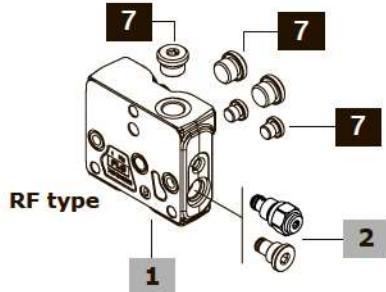
DPX100 / RF (04) - ..... - FPM



DPX100 / RDN (VBT) - NOTAP(VL) - ..... - FPM



DPX100 / RDR (VBT / 03 / RT) - TAP(VL) - ..... - FPM

**1 Outlet section kit\***

page 84

The codes are referred to sections with FPM o-ring seals

Outlet section is the same type for standard and High Pressure valve

For mechanical, hydraulic and solenoid controls

TYPE: DPX100/RF-FPM CODE: YFIA204300V

DESCRIPTION: With T2 upper port port

TYPE: DPX100/RF-BSP34-FPM CODE: YFIA204400V

DESCRIPTION: As previous one with G3/4 port

TYPE: DPX100/RF(04)-FPM CODE: YFIA204305V

DESCRIPTION: With T2 upper port and P1, T1, LS1, M1 side ports

For electrohydraulic controls

TYPE: DPX100/RDN-FPM CODE: YFIA204391V

DESCRIPTION: Without pressure reducing valve arrangement, T1 side and V-L upper ports

TYPE: DPX100/RDN-BSP34-FPM CODE: YFIA204491V

Description: As previous one with G3/4 T1 port

TIPO: DPX100/RDR-FPM CODE: YFIA204307V

DESCRIZIONE: With pressure reducing valve arrangement, V and L upper ports, T1 side port

TYPE: DPX100/RDR(03)-FPM CODE: YFIA204302V

DESCRIPTION: With pressure reducing valve arrangement, V and L upper ports, P1, T1, LS1 side ports

TYPE: DPX100/RDR(03)-BSP34-FPM CODE: YFIA204403V

DESCRIPTION: As previous one with G3/4 P and T ports

**Note:** for outlet sections with different port arrangement please contact Sales Dpt.**2 Bleed valve**

page 85

The codes are referred to parts with FPM o-ring seals

TYPE CODE DESCRIPTION

(-) X138810000V Bleed valve

(VBT) XTAP525320V Valve blanking plug

**3 Pilot and drain \***

TYPE	CODE	DESCRIPTION
NOTAP(VL)	4TAP310007	M10x1 DIN906 plug, for external drain
(-)	XTAP719160	G1/4 plug, nr.2 for int.pilot and drain, FPM o-ring seal

**4 Pressure reducing valve**

page 85

The codes are referred to parts with FPM o-ring seals

TYPE	CODE	DESCRIPTION
(-)	X219740035V	Pressure reducing valve, 30-45 bar (435-650 psi)
(RT)	XTAP418350V	Valve blanking plug, FPM o-ring seal

**5 Section threading**

Only specify if it is different from BSP standard (see page 6)

**6 Seals**

TYPE	DESCRIPTION
FPM	FPM o-ring seals; standard
NBR	NBR o-ring seals

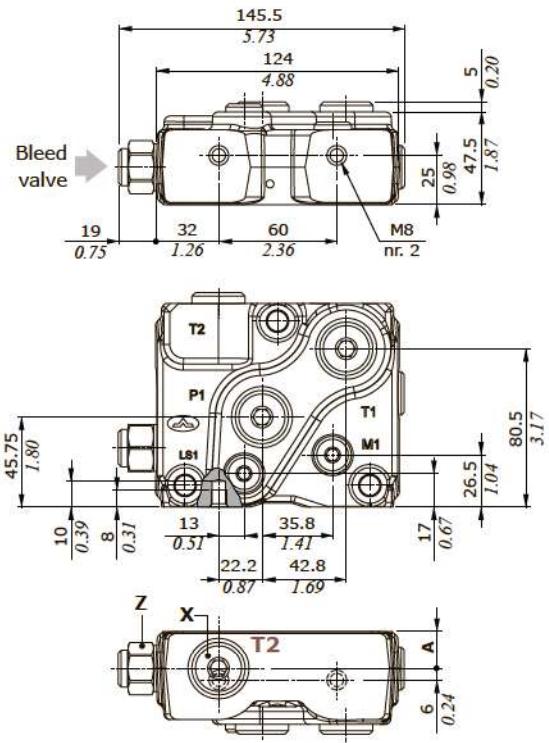
**7 Parts \***

The codes are referred to parts with FPM o-ring seals

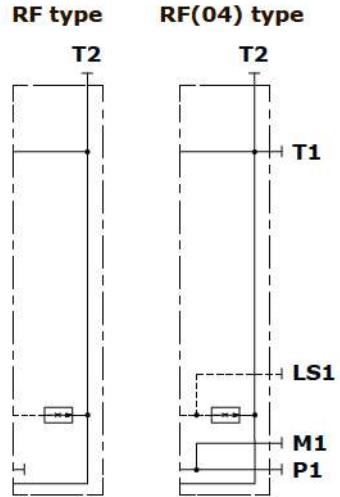
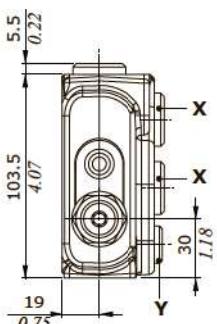
CODE	DESCRIPTION
XTAP727200	G1/2 plug, nr.1 for RF and RDN section, nr.2 for RDR(03) section, nr.3 for RF(04) section
XTAP732220	G3/4 plug, for qty see G1/2 plug
XTAP719160	G1/4 plug, nr.1 for RDR(03) section, nr.2 for RF(04) section

NOTE (\*): Codes are referred to **BSP** thread.

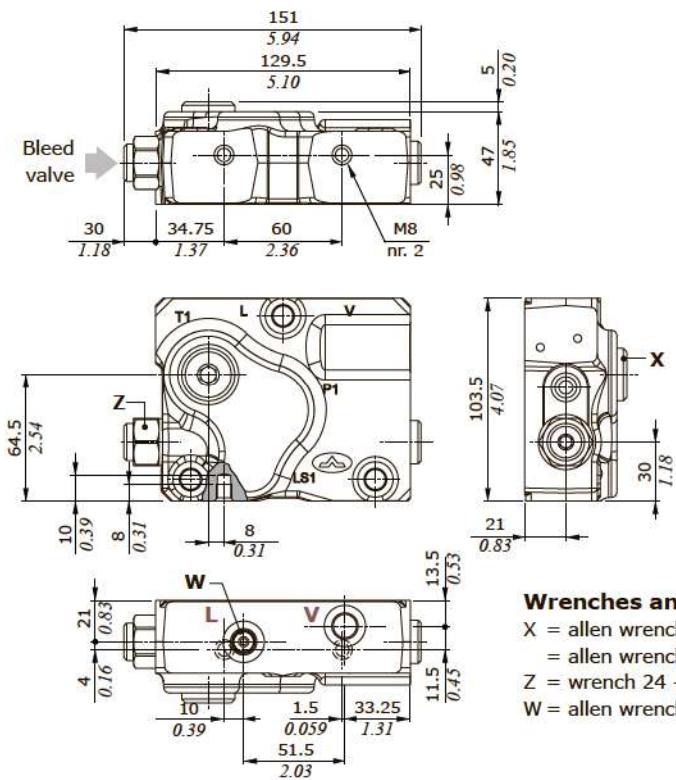
NOTE (-): "TYPE" omitted in outlet section description

**Outlet section****Dimensions and hydraulic circuit****Example of RF(04) outlet section**

**Wrenches and tightening torques**  
 X = allen wrench 8 - 24 Nm (17.7 lbf)  
 Y = allen wrench 6 - 24 Nm (17.7 lbf)  
 Z = wrench 24 - 42 Nm (31 lbf)



OUTLET SECTION TYPE	A	mm	in
T2 standard thread	19	0.75	
T2 with G3/4 thread	23	0.91	

**Example of RDN outlet section**

**Wrenches and tightening torques**  
 X = allen wrench 8 - 24 Nm (17.7 lbf) - (G1/2)  
 = allen wrench 12 - 42 Nm (31 lbf) - (G3/4)  
 Z = wrench 24 - 42 Nm (31 lbf)  
 W = allen wrench 5 - 9.8 Nm (7.2 lbf)

